

The Quality Connection

LEONI





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towards ever more complex bus systems that machine via increasingly sophisticated cables.

of existing industrial cabling.

The LEONI Group



LEONI is a leading supplier of cable systems and related services for the automotive industry and many other industrial sectors.

Our group of companies employs over 76,000 people in 32 countries. Entrepreneurial insight, first-class quality and the power to innovate have secured us our position as one of Europe's leading cable manufacturers. LEONI not only develops and manufactures a portfolio of technically sophisticated products that extends from wire and optical fiber to cables, cable systems and services, but also offers its customers a range of bespoke services.



Our full range of products and services also includes strands, standardised cables, hybrid/optical fiber and special cables, cable harnesses and wiring system components, as well as turnkey, assembled systems for applications in various industrial markets.

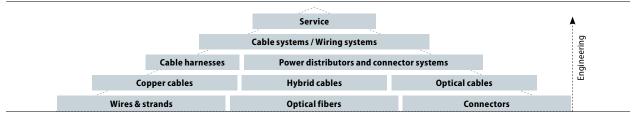
Your markets - our strength

The breadth of LEONI's spectrum of products and services is matched by the markets and segments we supply. We focus our activities on customers in the sectors Automotive & Commercial Vehicles, Industrial Solutions, Electrical Appliances and Conductors & Copper Solutions.

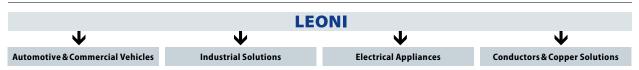
In the Industrial Solutions market, we are one of Europe's leading providers. Acting as both a cable manufacturer and a dedicated solution provider, we work in fields as diverse as telecommunications systems, fiber optic cable, data communications, manufacturing projects, solar and wind power, energy and infrastructure, building services, bespoke product and robotics solutions, healthcare, traffic systems and automation technologies. Customers worldwide benefit from our innovative, high-quality products that are both reliable and long-lasting. LEONI – we create the best connection for your future.

For further information, please visit www.leoni.com

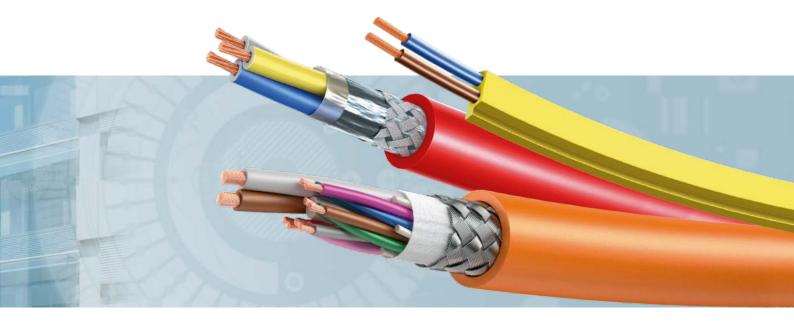
Products and services portfolio at a glance



LEONI's core markets



Business Unit Industrial Solutions



Engineering, Products, Services:

benefit from maximum reliability and economy

The Industrial Solutions business unit is among the world's leading suppliers in the field of industrial applications. From engineering to standardised and customised cables, cable assembly and integrated system solutions through to logistics concepts, technical services and sophisticated training methods - our comprehensive portfolio always offers you consistent added value across the entire lifecycle of your products. Our flexibility is what makes us stand out. We will produce or assemble single units or complete series for you, just in time.

Customers around the world trust in us because we are there for them

We offer you our whole product range via a global sales and service network with production facilities worldwide at any time, rapidly and reliably. With our know-how we cover the whole gamut of industrial sectors, be it factory automation, drive technology, measurement and sensor technology, robotics or special LEONI Industrial Solutions markets such as audio and video, high temperature, defence and clean-room technology. We have the right solution for you – guaranteed and technologically leading. Our products will simplify your industrial processes - everything from a single source, perfectly coordinated.

Engineering, Products, Services - LEONI is your professional system supplier.

Business Activity Automation & Drives

The Business Activity Automation & Drives is a European leader in the field of fieldbus cables as well as cables and cable systems for motion controlled (MC) drive mechanisms in machine tools. Our on-going cooperation with technology leaders and user organisations allows us to offer integral competence to our customers.

The FieldLink product range provides cable solutions for every type of conventional bus systems. In addition to standard types we also develop and manufacture special cables for industrial communication

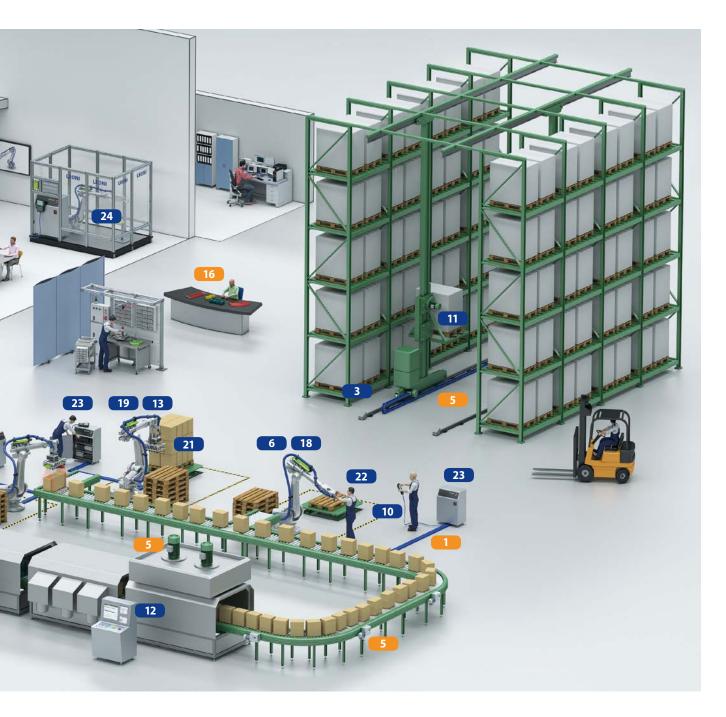
- Hybrid cables to minimise installation time and costs providing data and energy in a single cable
- High flexible cables for trailing applications, available with a TPU jacket for great oil resistance
- Cables with rodent protection by additional steel armouring
- Highly flexible cables with great cold bending performance of up to -40 °C
- High temperature resistant cables thanks to a jacket of foamed or cross-linked FEP.

The product range is completed by the FieldLink MC products which comprise cables and cable systems for the connection of drives.

Engineering · Products · Services



- FieldLink® bus cables
- FieldLink® Industrial Ethernet cables
- **3** Fiber optic cables
- 4 Audio and video cables
- 5 FieldLink®MC cables and cable systems for Motion Control
- 6 Robotic cables
- Ribbon cables
 (high-performance-flex)
- 8 Miniature cables
- 9 Cleanroom cables
- 10 Coiled cables
- 111 Hybrid cables
- High-temperature resistant cables

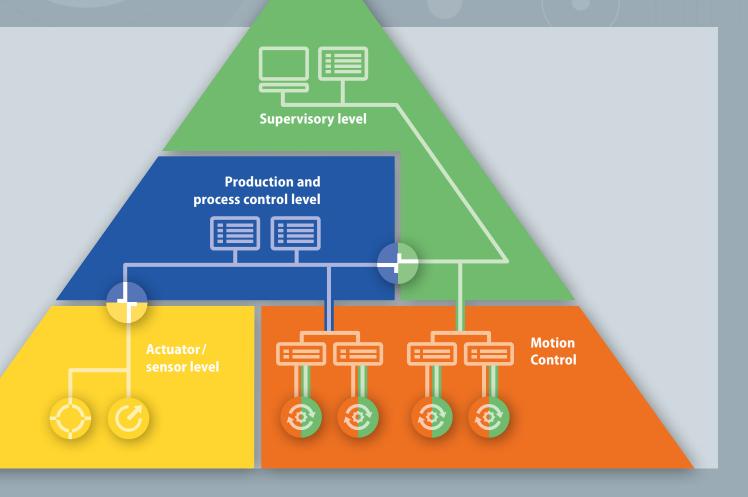


- 13 Polyurethane tubes & hoses, corrugated hoses
- 14 Electromechanical component assemblies
- 15 Casted and extrusion-coated products
- 16 Assembly of standardised and special cables

- 17 Cable drag chain systems
- 18 Dresspack systems
- 19 Robot function packages
- 20 advintec measurement and calibration systems
- 21 Machine vision systems

- 22 Installation & maintenance
- Robot & PLC programming
- Automation systems training
- 25 Project management

Fields of application



Supervisory level

- IT communication WAN
- Task: visualisation, archival, e.g. control post, interference indicating station

Actuator/sensor level

- Field communication (process signals)
- Task (operation level): processing, e.g. regulation/control of realtime functions
- Task (drive control): input and output, e.g. measure, regulate, move, switch

Production and process control level

- Data communication LAN
- Task: system control, e.g. reception, administration

Motion control

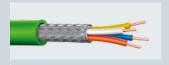
- Field communication and power supply
- Task:
 drive control with input and output
 and additional power supply

Product overview

FieldLink®

bus cables and Industrial Ethernet cables

FieldLink® MC cables for Motion Control



Industrial Ethernet / **PROFINET** page 11



Feedback cables analog and digital page 55



PROFIBUS page 24





Foundation™ Fieldbus page 34



Power cables page 64



 $\mathbf{DeviceNet}^{\mathsf{TM}}$ page 36







CC-Link® page 44

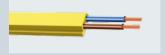




KNX (EIB) page 46



Hybrid cables page 70



AS-Interface page 48



USB and Fire Wire page 52

FieldLink® bus cables and Industrial Ethernet cables



The FieldLink-product family provides you with the optimum solution for all common bus systems: be they AS-Interface, FOUNDATION Fieldbus, PROFIBUS or PROFINET/Industrial Ethernet applications. We are there for you at all levels of automation.

As a member of various associations and user organisations we are always at the hub of activities in this field and thus actively contribute to the further development of automation technology.

Industrial Ethernet/PROFINET



Cable characteristics:

- Flame retardant
- Weld splatter resistant
- Sunlight resistant
- Oil resistant
- Cold resistant
- Chemical resistant
- Highly flexible
- Permanent installation
- Trailing cable
- Halogen free
- Silicon free
- Compliant acc. to 2011/65/EC (RoHS 2)

LEONI Special Cables with its Business Unit Industrial Solutions is a member of PROFIBUS International.





www.profinet.com

and of EtherCAT Technology Group www.ethercat.org



Using our product finder you can find appropriate solutions for your application.

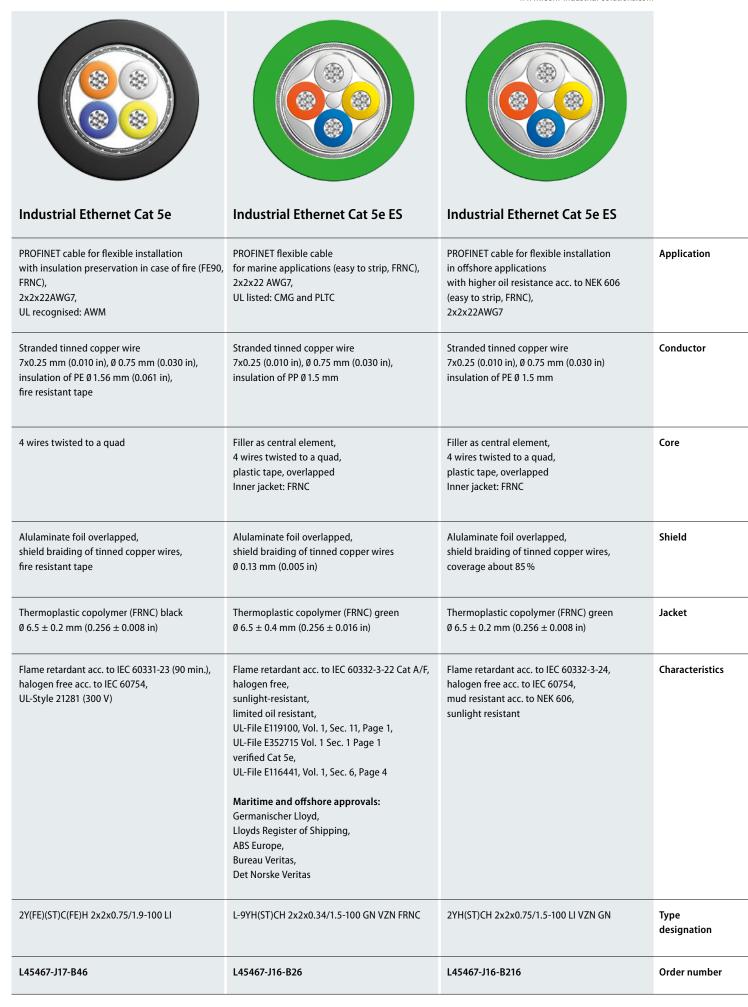
	Industrial Ethernet Cat 5e ES	Industrial Ethernet Cat 5e ES	Industrial Ethernet Cat 5e ES
Application	PROFINET cable for permanent installation (easy to strip), 2x2x22AWG1, UL listed: CMG and PLTC and ITC	PROFINET cable for permanent installation (easy to strip, FRNC), 2x2x22AWG1, UL listed: CMG	PROFINET cable for permanent installation (easy to strip) with additional rodent protection, 2x2x22AWG1
Conductor	Bare copper wire Ø 0.64 mm (0.025 in), insulation of PE Ø 1.5 mm (0.059 in)	Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE Ø 1.5 mm (0.059 in)	Bare copper wire Ø 0.65 mm (0.026 in), insulation of PE Ø 1.5 mm (0.059 in)
Core	Filler as central element, 4 wires twisted to a quad Inner jacket: PVC	Filler as central element, 4 wires twisted to a quad Inner jacket: FRNC	Filler as central element, 4 wires twisted to a quad Inner jacket: PVC
Shield	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in) Armouring: 2 layers of galvanised steel tape, intercalated tapes
Jacket	PVC green Ø 6.5 ± 0.2 mm (0.256 ± 0.008 in)	Thermoplastic copolymer (FRNC) green \emptyset 6.5 \pm 0.2 mm (0.256 \pm 0.008 in)	PE black Ø 9.3 ± 0.5 mm (0.366 ± 0.020 in)
Characteristics	Flame retardant acc. to IEC 60332-1-2 and UL 1685 (CSA FT 4), limited oil resistant, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 12 Page 1, UL-File E116441 Vol. 1 Sec. 6 Page 8, UL-File E352715 Vol. 1 Sec. 1 Page 1 verified Cat 5e, UL-File E306668 Vol. 1 Sec. 3 Page 1, UL-Style 21694 (600 V)	Flame retardant acc. to IEC 60332-3 Cat A/F, halogen free acc. to IEC 60754, sunlight resistant, UL-File E119100 Vol. 1 Sec. 11 Page 1, UL-Style 21279 (600 V)	Rodent protection, sunlight resistant, crush resistant, for direct burial, EMC resistant
Type designation	2YY(ST)CY 2x2x0.64/1.5-100 GN	2YH(ST)CH 2x2x0.64/1.5-100 GN FRNC KF25	2YY(ST)CYB2Y 2x2x0.64/1.5-100 (2B0.1VZK) BK
Order number	L45467-J16-B35	L45467-J16-B136	L45467-J16-B56

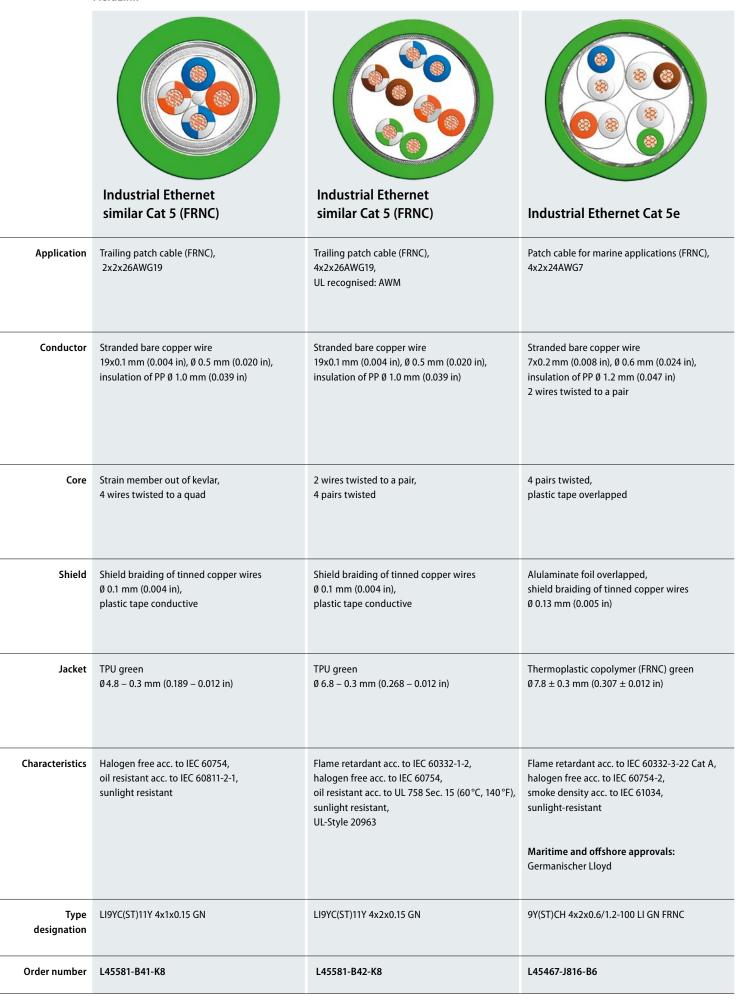
12 **LEONI** PE = Polyethylene PVC = Polyvinylchloride

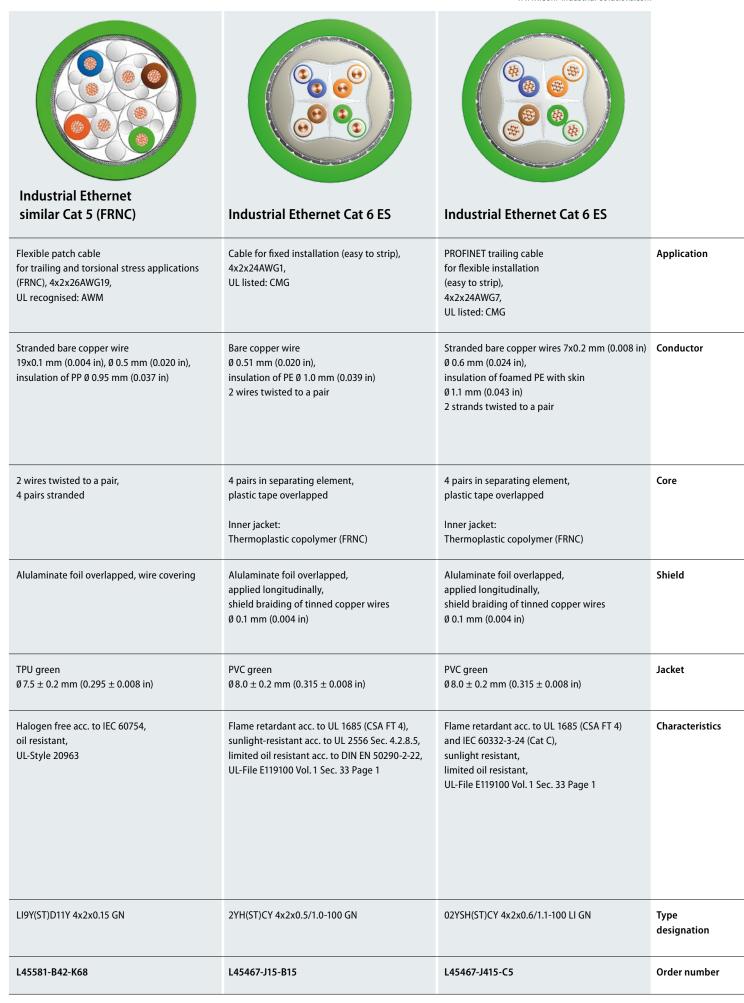


PE = Polyethylene PVC = Polyvinylchloride LEONI 13

1	Industrial Ethernet Cat 5e	Industrial Ethernet Cat 5e ES	Industrial Ethernet Cat 5e
f 2	PROFINET hybrid cable for flexible installation, (FRNC) 2x2x22AWG 7 + 4x1.5 mm² (0.059 square in), UL recognised: AWM	PROFINET trailing cable (easy to strip, FRNC), 2x2x22AWG7, UL listed: CMX	PROFINET flexible cable for torsional stress applications (FRNC), 2x2x22AWG19, UL recognised: AWM
\$ 8 i V \$ 7	Wire LIH 1.5/2.4 Stranded bare copper wire 84x0.15 mm (0.006 in), Ø 1.55 mm (0.061 in), insulation of FRNC Ø 2.4 mm (0.094 in) Wire 02YS 1x0.75/1.5 LI Stranded bare copper wire 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in), insulation of foamed PE with skin Ø 1.5 mm (0.059 in)	Stranded tinned wire 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in), insulation of PE Ø 1.5 mm (0.059 in)	Stranded tinned copper wire 19x0.15 mm (0.006 in), Ø 0.75 mm (0.030 in), insulation of foamed PE with skin Ø 1.5 mm (0.059 in)
f	2 wires twisted to a pair, filler as central element, 2 screened pairs, 4 wires	Filler as central element, 4 wires twisted to a quad, inner jacket: FRNC	Filler as central element, 4 wires twisted to a quad
, S	Datawire: Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)
	Thermoplastic copolymer (FRNC) green \emptyset 10.3 \pm 0.3 mm (0.406 \pm 0.012 in)	TPU green \emptyset 6.5 \pm 0.2 mm (0.256 \pm 0.008 in)	TPU green Ø 6.5 ± 0.2 mm (0.256 ± 0.008 in)
h s	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL Style 21282	Flame retardant acc. to IEC 60332-1-2 and UL 2556 Sec. 9.4 (VW 1), halogen free acc. to IEC 60754, oil resistant acc. to DIN EN 60811-404 (7x24hrs/90°C, 194°F), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 13 Page 1, UL-File E352715 Vol. 1 Sec. 1 Page 3 verified Cat 5e	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, UL-Style 21161
	02YS 2x2x0.75/1.5-100 LI(STC) FRNC LIH-Z H 4x1x1.5 GN	2YH(ST)C11Y 2x2x0.75/1.5-100 LI GN VZN FRNC	02YSC11Y 1x4x0.75/1.5-100 LI VZN FRNC GN
Order number L	L45467-J116-C6	L45467-J17-B18	L45467-J17-B78

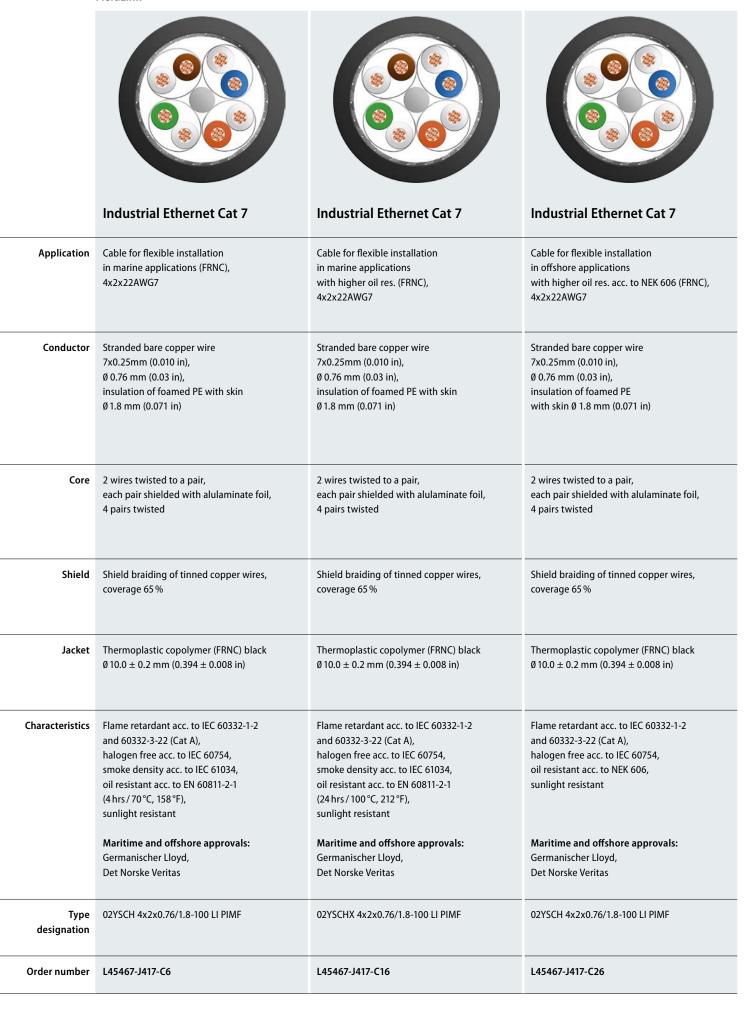




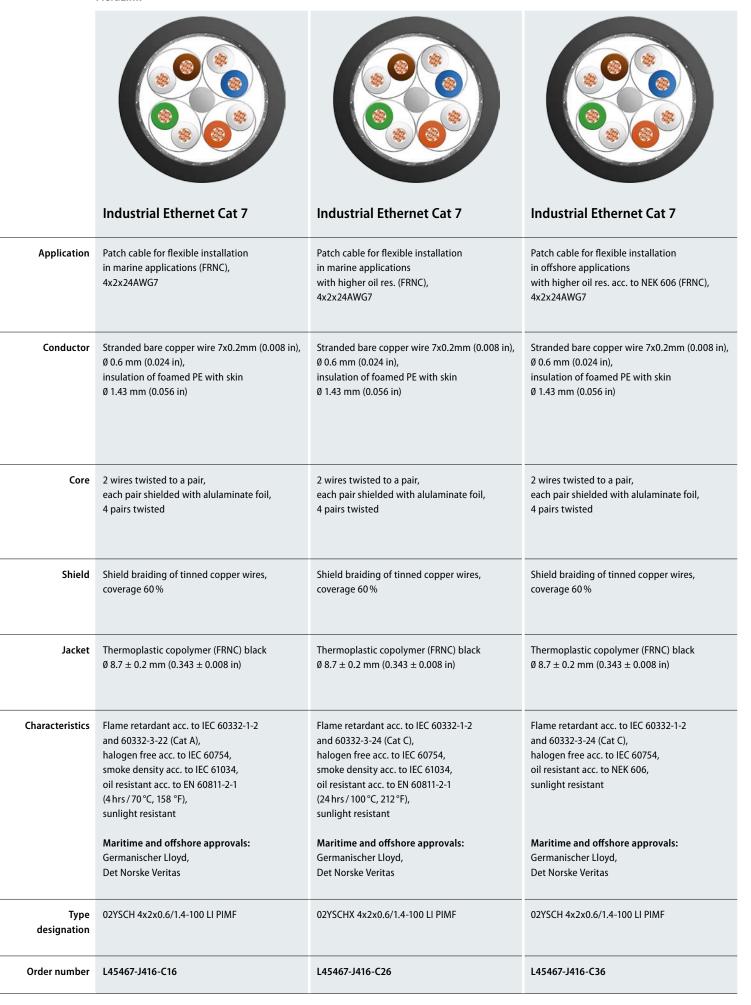


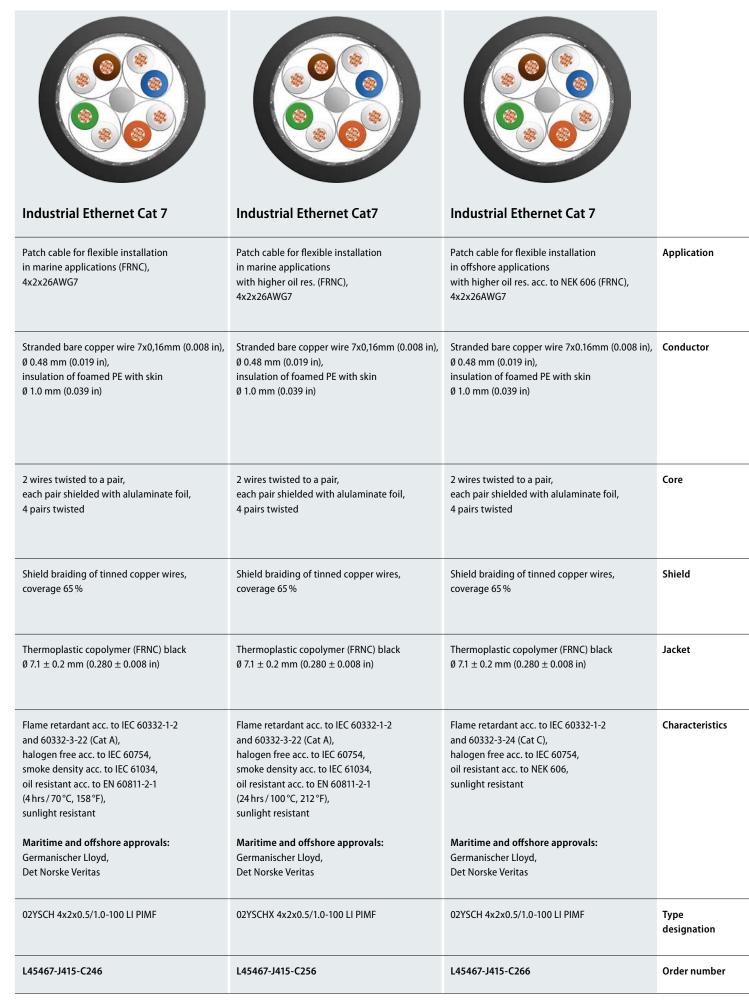
	Industrial Ethernet Cat 6 ES	Industrial Ethernet Cat 6a	Industrial Ethernet Cat 6a ES
	Trailing patch cable (easy to strip, FRNC), 4x2x26AWG19, UL listed: CMX	PROFINET cable for flexible installation, 4x2x23AWG7, UL recognised: AWM	Trailing patch cable (easy to strip, FRNC), 4x2x25AWG19, UL recognised: AW
	Stranded tinned copper wire Ø 0.55 mm (0.022 in), insulation of PP Ø 0.98 mm (0.039 in) 2 wires twisted to a pair	Stranded tinned copper wire Ø 0.72 mm (0.028 in), insulation of foamed PE with skin Ø 1.58 mm (0.062 in)	Stranded tinned copper wire Ø 0.55 mm (0.022 in), insulation of PP Ø 0.98 mm (0.039 in) 2 wires twisted to a pair
	4 pairs twisted, filler as central element Inner jacket: Thermoplastic copolymer (FRNC)	2 wires twisted to a pair, each pair shielded with alulaminate foil, 4 pairs twisted	4 pairs in separating element, plastic tape overlapped Inner jacket: Thermoplastic copolymer (FRNC)
Shield	Alulaminate foil overlapped, shield braiding of tinned copper wires 0 0.1 mm (0.004 in)	Shield braiding of tinned copper wires, coverage 85 %	Alulaminate foil overlapped, shield braiding of tinned copper wires, plastic tape overlapped
Jacket	TPU green Ø7.8 ± 0.2 mm (0.307 ± 0.008 in)	PVC green Ø 8.7 ± 0.2 mm (0.343 ± 0.008 in)	TPU green Ø 8.8 ± 0.2 mm (0.346 ± 0.008 in)
	Flame retardant acc. to IEC 60332-1-2, UL 2556 Sec 9.4 (VW1) and UL 1581, Sec. 1060 (CSA FT-1), halogen free acc. to IEC 60754-1, oil resistant acc. to CSA-C22.2 (4x24 hrs /100 °C, 212 °F), UL-File E119100 Vol. 1 Sec. 17 Page 1a	Flame retardant acc. to IEC 60332-1-2, sunlight resistant, limited oil resistant, UL-Style 2461	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754-1, oil resistant acc. to DIN EN 60811-404 (7x24 hrs / 90 °C, 194 °F), UL-Style 21198
Type designation	9YH(ST)C11Y 4x2x0.55/0.98-100 LI GN	02YSCY 4x2x0.72/1.58-100 LI VZN PIMF GN	9YH(ST)C11Y 4x2x0.55/0.98-100 LI GN
Order number	L45467-J415-C48	L45467-J416-C5	L45467-J415-K28











PROFIBUS



Cable characteristics:

- Flame retardant
- Weld splatter resistant
- Sunlight resistant
- Oil resistant
- Cold resistant
- Chemical resistant
- Insulation integrity (90 min)
- Highly flexible
- Permanent installation
- Direct burial
- Festoon cable
- Torsional stress cable
- Trailing cable
- Halogen free
- Silicon free

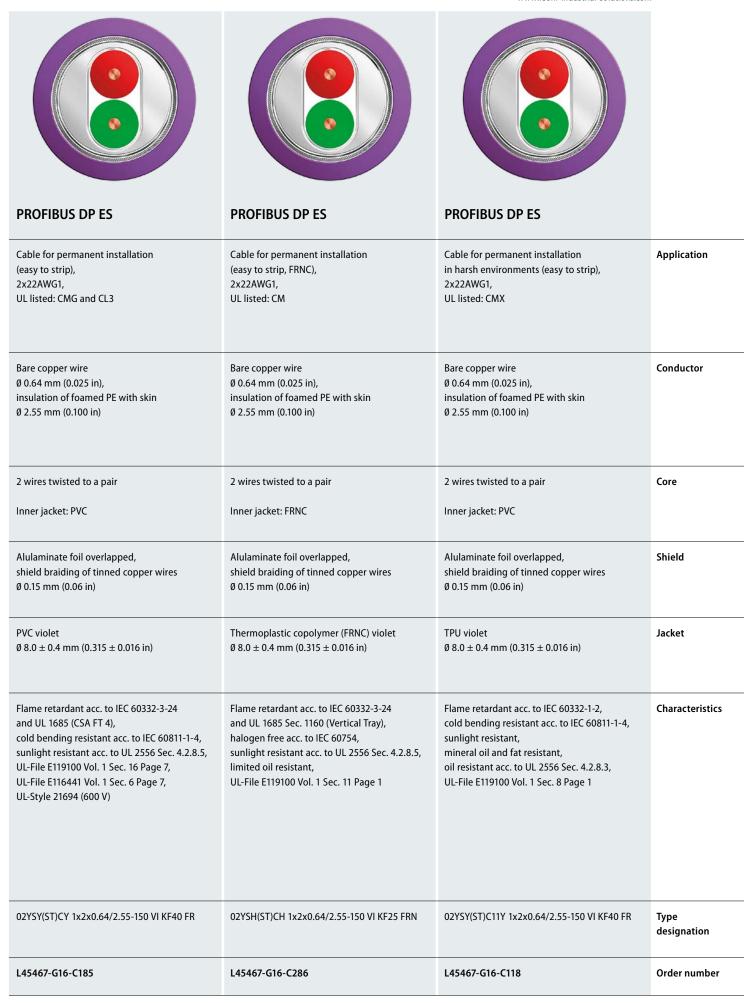
- EMC cable for electro-magnetic compatibility
- Compliant acc. to 2011/65/EC (RoHS 2)



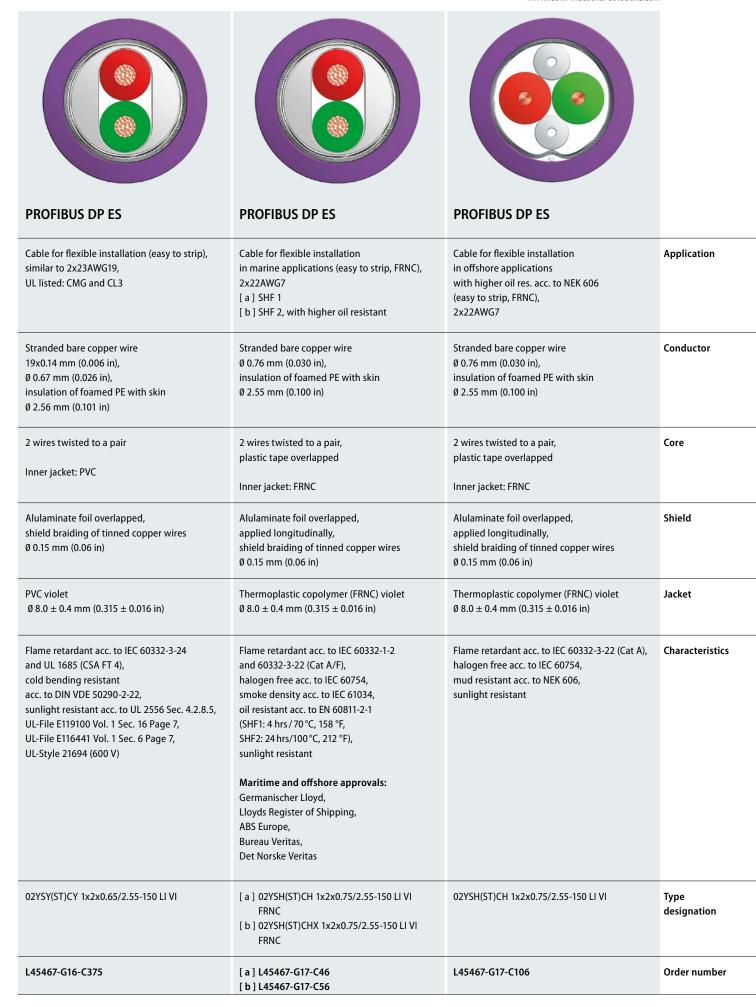
Using our **product finder** you can find appropriate solutions for your application. **LEONI Special Cables with its Business Unit Industrial Solutions** is a member of PROFIBUS International.



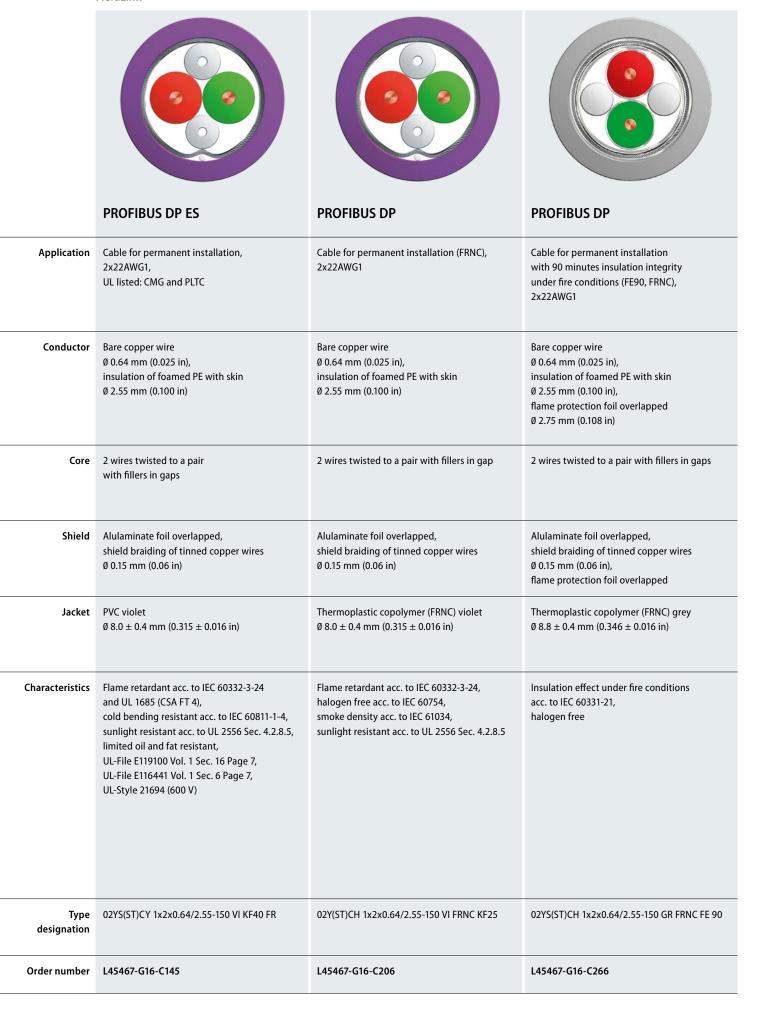
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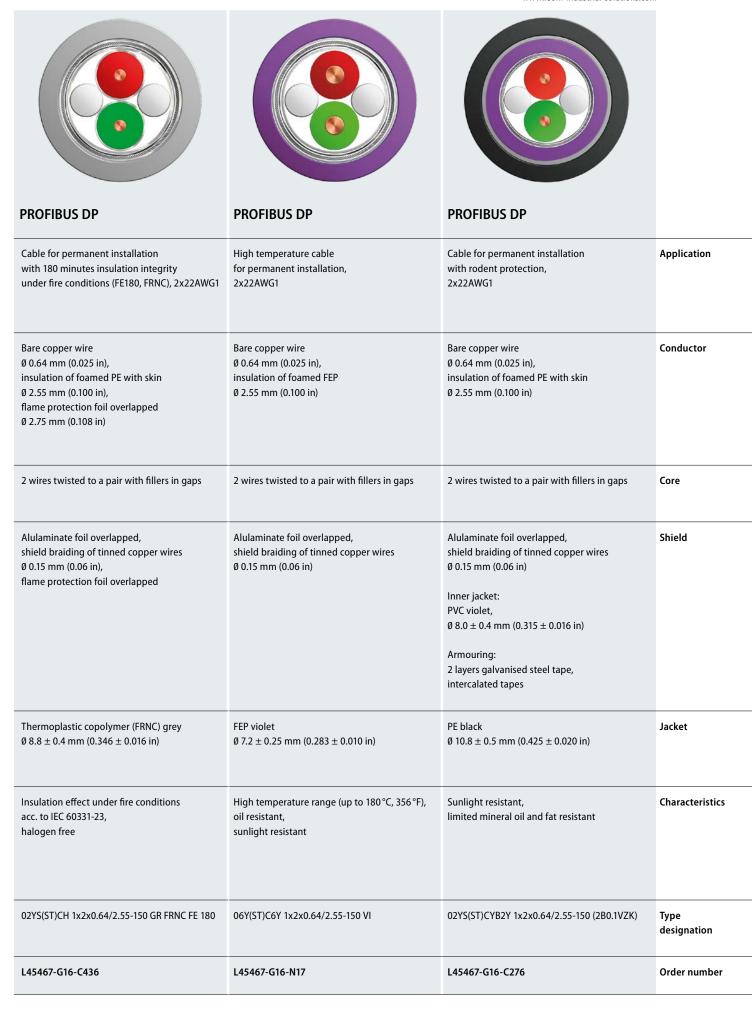


Conductor Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in) Cable for direct burial (easy to strip), 2x22AWG1 Trailing cable (easy to strip), similar to 2x23AWG19, UL listed: CMX Stranded bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in) Trailing cable (easy to strip), similar to 2x23AWG19, UL listed: CMX Stranded bare copper wire 19x0.14 mm (0.006 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in) Ø 2.55 mm (0.100 in)	
Ø 0.64 mm (0.025 in), Ø 0.64 mm (0.025 in), 19x0.14 mm (0.006 in), insulation of foamed PE with skin insulation of foamed PE with skin Ø 0.65 mm (0.026 in), Ø 2.55 mm (0.100 in) Ø 2.55 mm (0.100 in) insulation of foamed PE	
Core 2 wires twisted to a pair 2 wires twisted to a pair 2 wires twisted to a pair	
Inner jacket: PVC Inner jacket: PVC Inner jacket: PVC	
Shield Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.06 in) Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.06 in) Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.06 in)	
Jacket PE black Inner jacket: PVC violet TPU petrol $\emptyset 8.0 \pm 0.4 \text{ mm} (0.315 \pm 0.016 \text{ in})$ $\emptyset 8.0 \pm 0.4 \text{ mm} (0.315 \pm 0.016 \text{ in})$ $\emptyset 8.0 \pm 0.4 \text{ mm} (0.315 \pm 0.016 \text{ in})$ Outer jacket: PE black $\emptyset 10.8 \pm 0.5 \text{ mm} (0.425 \pm 0.020 \text{ in})$	
Characteristics Cold bending resistant acc. to IEC 60811-1-4, sunlight resistant, limited mineral oil and fat resistant Cold bending resistant acc. to IEC 60811-1-4, sunlight resistant, limited mineral oil and fat resistant Cold bending resistant acc. to IEC 60811-1-4, cold bending resistant acc. to IEC 60811-1 mineral oil and fat resistant, oil resistant acc. to UL 13 Sec. 40 (60°C, 1 oil resistant acc. to UL 2556 Sec. 4.2.8.3, UL-File E119100 Vol. 1 Sec. 8 Page 1	
Type designation 02YSY(ST)C2Y 1x2x0.64/2.55-150 KF40 BK 02YSY(ST)CY2Y 1x2x0.64/2.55-150 KF40 BK 02YY(ST)C11Y 1x2x0.65/2.56-150 LI KF40 petrol	
Order number L45467-G16-C246 L45467-G16-C236 L45467-G16-C98	

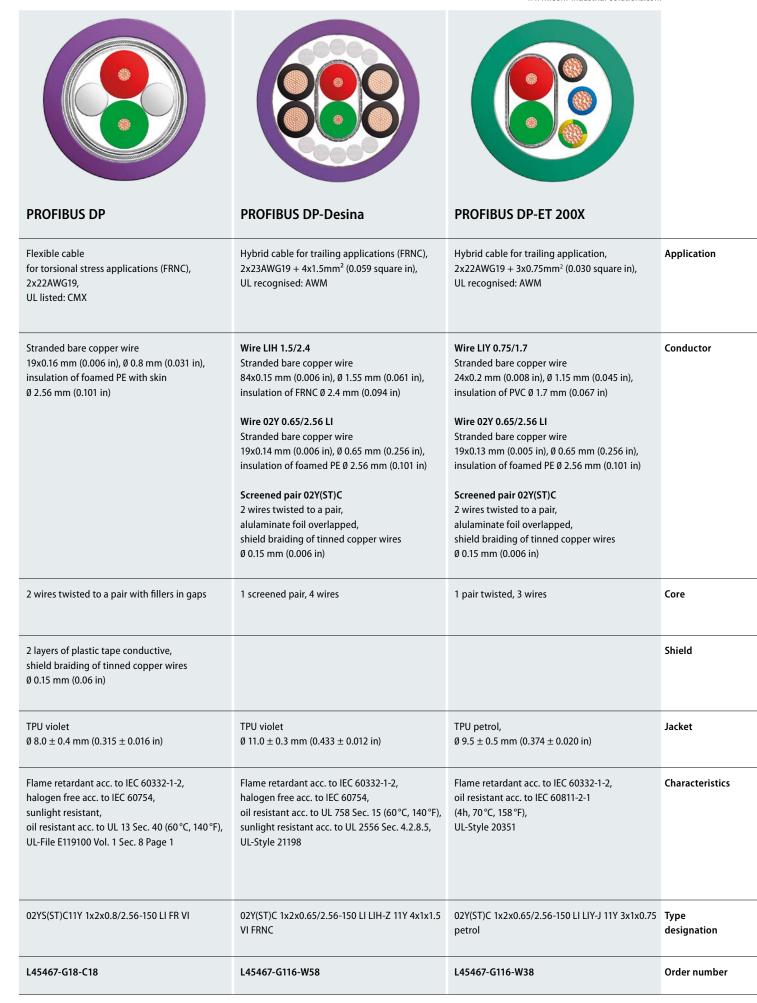


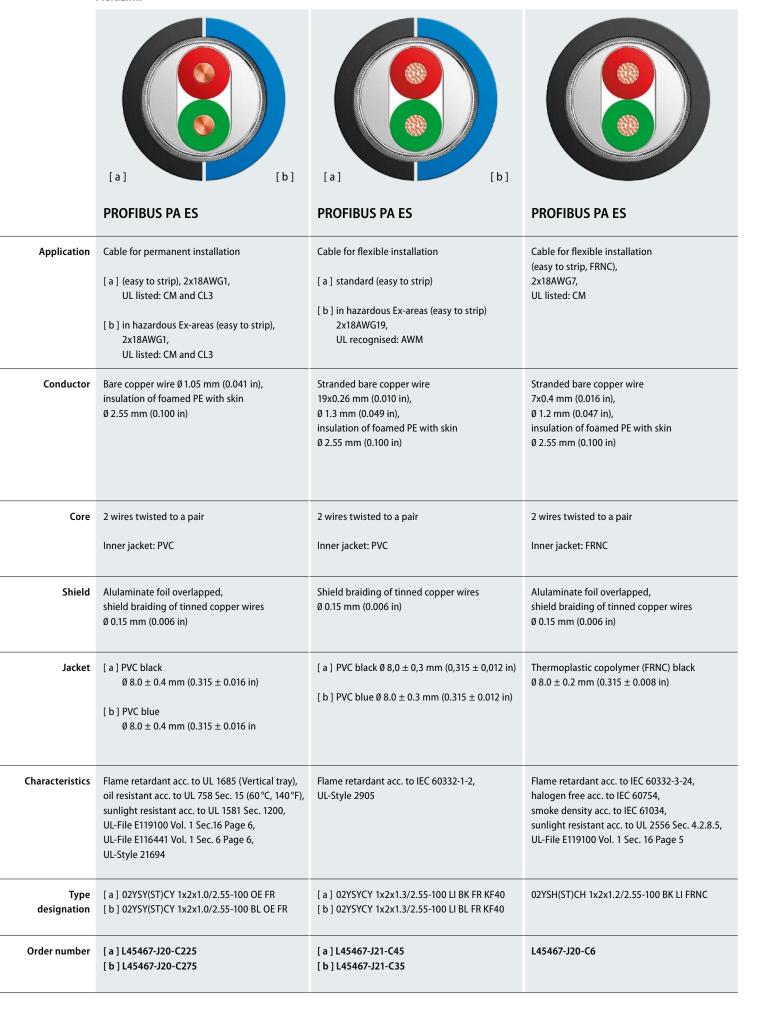
PE = Polyethylene PVC = Polyvinylchloride TPU = Thermoplastic Polyurethane **LEONI** 27

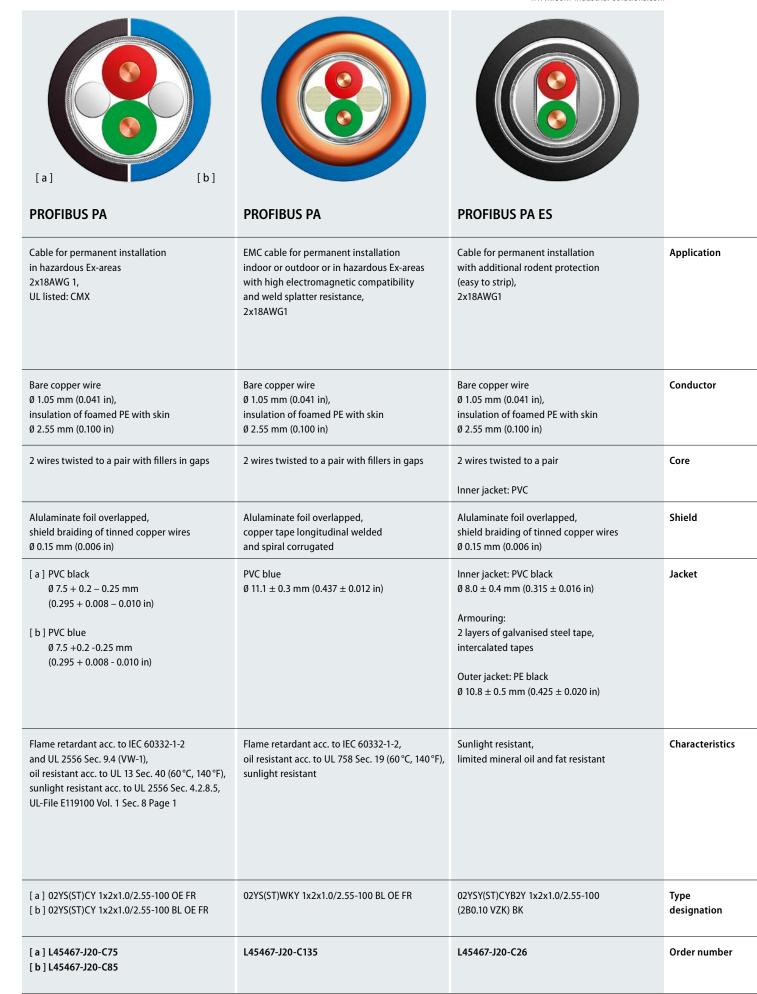




	PROFIBUS DP	PROFIBUS DP	PROFIBUS DP
Application	EMC cable for permanent installation indoor or outdoor with high electromagnetic compatibility and weld splatter resistant, 2x22AWG1	Trailing cable (FRNC), similar to 2x23AWG19, UL listed: CMX	Festoon cable, similar to 2x23AWG19, UL listed: CM and CL3
Conductor	Bare copper wire Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire 19x0.14 mm (0.006 in), Ø 0.64 mm (0.025 in), insulation of foamed PE with skin Ø 2.55 mm (0.100 in)	Stranded bare copper wire 19x0.14 mm (0.006 in), Ø 0.65 mm (0.026 in), insulation of foamed PE with skin Ø 2.56 mm (0.101 in)
Core	2 wires twisted to a pair with fillers in gaps, tinned copper drain wire	2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gaps
Shield	Alulaminate foil overlapped, copper tape longitudinal welded and spiral corrugated	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.15 mm (0.06 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)
Jacket	PVC violet Ø 11.1 ± 0.3 mm (0.437 ± 0.012 in)	TPU petrol Ø 8.5 ± 0.4 mm (0.335 \pm 0.016 in)	Polyvinylchloride (PVC) petrol Ø 8.0 ± 0.3 mm (0.315 ± 0.012 in)
Characteristics	Flame retardant acc. to IEC 60332-1-2, sunlight resistant	Flame retardant acc. to IEC 60332-1-2, halogen free acc. to IEC 60754, smoke density acc. to IEC 61034, oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F), sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, UL-File E119100 Vol. 1 Sec. 8 Page 1	Flame retardant acc. to UL 1685 (Vertical tray), oil resistant acc. to UL 758 Sec. 15 (60°C, 140°F), sunlight resistant acc. to UL 1581 Sec. 1200, UL-File E119100 Vol. 1 Sec. 16 Page 6, UL-File E116441 Vol. 1 Sec. 6 Page 6, UL-Style 21694 (600 V)
Type designation	02YS(ST)WKY 1x2x0.64/2.55-150 VI KF40 FR	02YS(ST)C11Y 1x2x0.64/2.55-150 LI FRNC petrol	02YS(ST)CY 1x2x0.65/2.56 -150 LI petrol FR
Order number	L45467-G16-C355	L45467-G16-C88	L45467-G16-C555







PE = Polyethylene PVC = Polyvinylchloride TPU = Thermoplastic Polyurethane **LEONI** 33

FOUNDATION™ Fieldbus



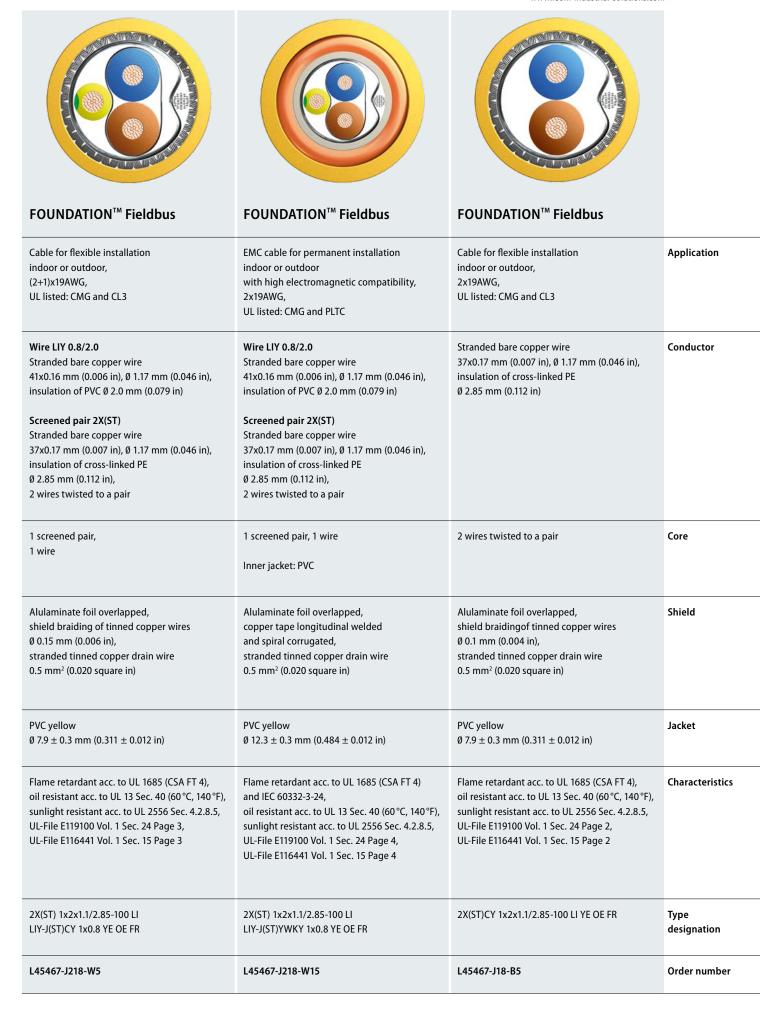
Cable characteristics:

- Flame retardant
- Sunlight resistant
- Oil resistant
- Cold resistant
- Flexible installation
- Permanent installation
- Outdoor cable
- Silicon free
- Compliant acc. to 2011/65/EC (RoHS 2)



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PE = Polyethylene PVC = Polyvinylchloride LEONI 35

DeviceNet™



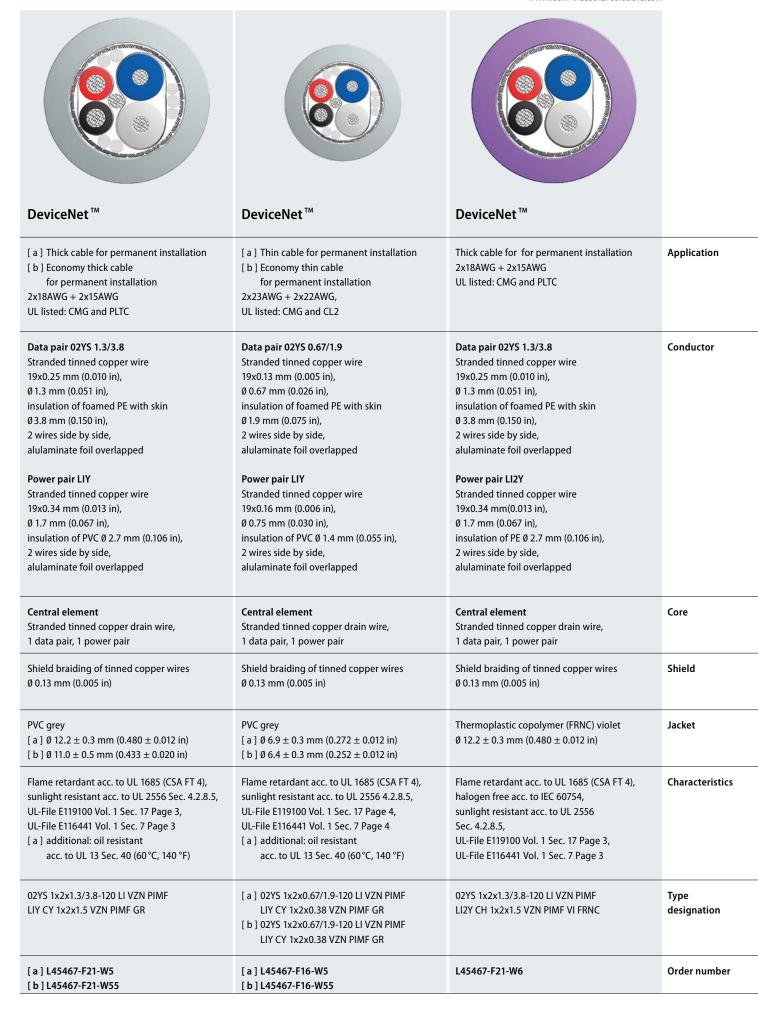
Cable characteristics:

- Flame retardant
- Sunlight resistant
- Oil resistant
- Cold resistant
- Highly flexible
- Permanent installation
- Trailing cable
- Halogen free
- Silicon free
- Compliant acc. to 2011/65/EC (RoHS 2)

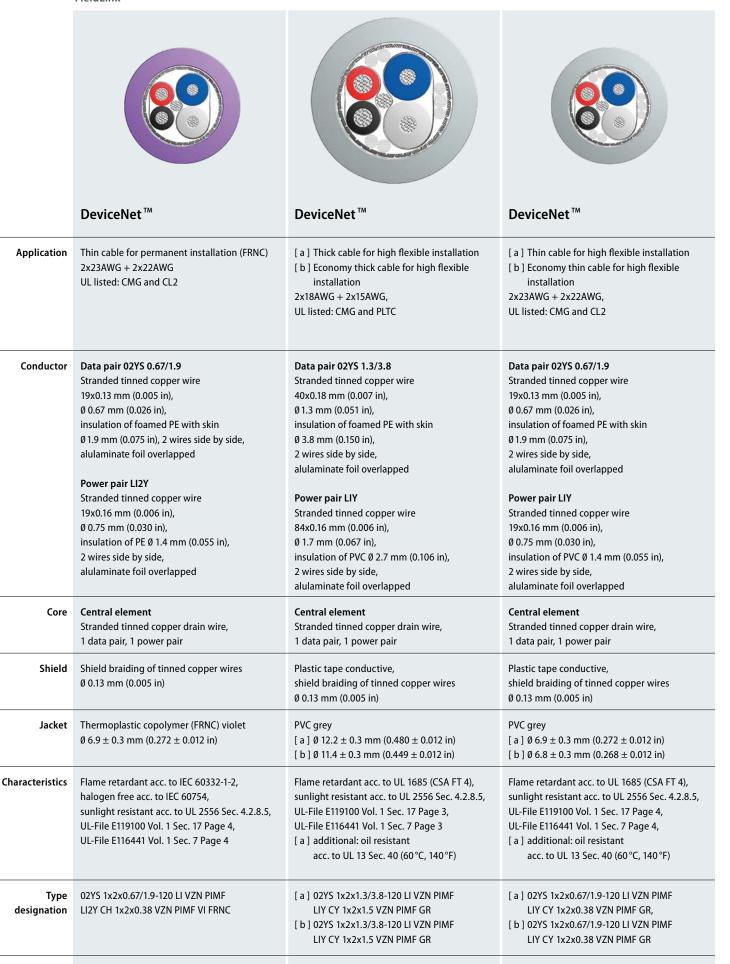


Using our **product finder** you can find appropriate solutions for your application. $DeviceNet^{\text{TM}} \ is \ a \ registered \ trademark$ of the Open DeviceNet Vendor Association

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PE = Polyethylene PVC = Polyvinylchloride **LEONI** 37



[a] L45467-F21-W15

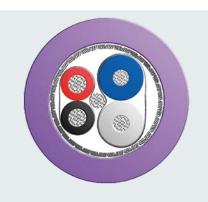
[b] L45467-F21-W65

[a] L45467-F16-W15

[b] L45467-F16-W65

L45467-F16-W6

Order number





DeviceNet[™]

DeviceNet[™]

Thick cable for high flexible installation 2x18AWG + 2x15AWG UL listed: CMX and CL2X

Thin cable for high flexible installation 2x23AWG + 2x22AWG UL listed: CMX and CL2X

Application

Data pair 02YS 1.3/3.8

Stranded tinned copper wire 40x0.18 mm (0.007 in), Ø 1.3 mm (0.051 in), insulation of foamed PE with skin Ø 3.8 mm (0.150 in), 2 wires side by side, alulaminate foil overlapped

Power pair LI2Y

Stranded tinned copper wire 84x0.16 mm (0.006 in), Ø 1.7 mm (0.067 in), insulation of PE Ø 2.7 mm (0.106 in), 2 wires side by side, alulaminate foil overlapped

Data pair 02YS 0.67/1.9

Stranded tinned copper wire 19x0.13 mm (0.005 in), Ø 0.67 mm (0.026 in), insulation of foamed PE with skin Ø 1.9 mm (0.075 in), 2 wires side by side, alulaminate foil overlapped

Power pair LI2Y

Stranded tinned copper wire 19x0.16 mm (0.006 in), Ø 0.75 mm (0.030 in), insulation of PE Ø 1.4 mm (0.055 in), 2 wires side by side, alulaminate foil overlapped

Conductor

Central element

Stranded tinned copper drain wire, 1 data pair, 1 power pair

Central element

Stranded tinned copper drain wire, 1 data pair, 1 power pair

Core

Plastic tape conductive, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)

Plastic tape conductive, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)

Shield

TPU violet

 \emptyset 12.2 \pm 0.3 mm (0.480 \pm 0.012 in)

TPU violet

 \emptyset 6.9 \pm 0.3 mm (0.272 \pm 0.012 in)

Jacket

Flame retardant acc. to 2556 Sec. 9.4 (VW-1), halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, oil resistant acc. to UL 13 Sec. 40 (60 °C, 140 °F), UL-File E119100 Vol. 1 Sec. 17 Page 1, UL-File E116441 Vol. 1 Sec. 7 Page 1

Flame retardant acc. to UL 2556 Sec. 9.4 (VW-1), halogen free acc. to IEC 60754, sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, oil resistant acc. to UL 13 Sec. 40 (60 °C, 140 °F), UL-File E119100 Vol. 1 Sec. 17 Page 2, UL-File E116441 Vol. 1 Sec. 7 Page 2

Characteristics

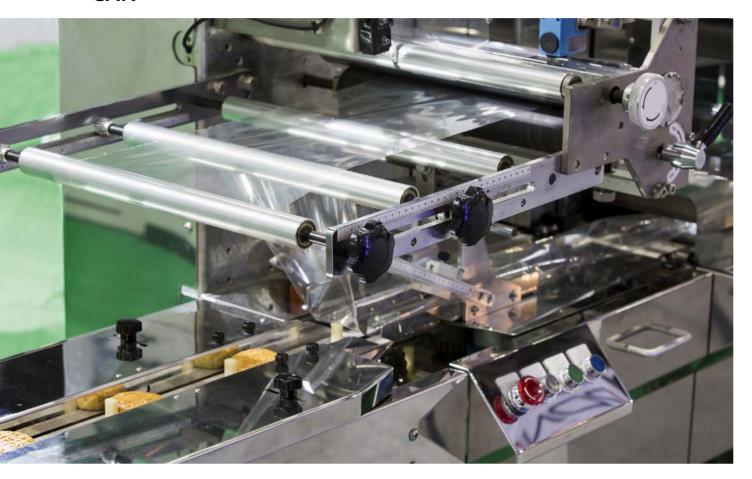
02YS 1x2x1.3/3.8-120 LI VZN PIMF LI2Y C11Y 1x2x1.5 VZN PIMF VI FRNC 02YS 1x2x0.67/1.9-120 LI VZN PIMF LI2Y C11Y 1x2x0.38 VZN PIMF VI FRNC Type designation

L45467-F21-W8

L45467-F16-W8

Order number

CAN



Cable characteristics:

- Flame retardant
- Oil resistant
- Cold resistant
- Highly flexible
- Permanent installation
- Trailing cable
- Halogen free
- Silicon free
- Compliant acc. to 2011/65/EC (RoHS 2)



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CAN	CAN	CAN	
Cable for permanent and flexible installation	Cable for permanent and flexible installation	Cable for high flexible installation	Application
[a] 2x24AWG7 [b] 2x22AWG7 [c] 2x20AWG7 UL recognised: AWM	[a] 2x2x24AWG7 [b] 2x2x22AWG7 [c] 2x2x21AWG7 UL listed: CMX	in harsh environments [a] 2x24AWG19 [b] 2x22AWG44 [c] 2x21AWG66	
Stranded bare copper wire [a] 7x0.2 mm (0.008 in), Ø 0.6 mm (0.024 in) [b] 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in) [c] 7x0.3 mm (0.012 in), Ø 0.9 mm (0.035 in), insulation of foamed PE with skin [a] Ø 1.55 mm (0.061 in) [b] Ø 2.0 mm (0.079 in) [c] Ø 2.4 mm (0.095 in)	Stranded bare copper wire [a] 7x0.2 mm (0.008 in), Ø 0.6 mm (0.024 in) [b] 7x0.25 mm (0.010 in), Ø 0.75 mm (0.030 in) [c] 7x0.3 mm (0.012 in), Ø 0.9 mm (0.035 in), insulation of foamed PE with skin [a] Ø 1.3 mm (0.051 in) [b] Ø 1.7 mm (0.067 in) [c] Ø 2.0 mm (0.079 in)	Stranded bare copper wire [a] 19x0.135 mm (0.005 in), Ø 0.7 mm (0.028 in) [b] 44x0.1 mm (0.004 in), Ø 0.75 mm (0.030 in) [c] 66x0.1 mm (0.004 in), Ø 0.95 mm (0.037 in), insulation of foamed PE with skin [a] Ø 1.6 mm (0.063 in) [b] Ø 2.0 mm (0.079 in) [c] Ø 2.4 mm (0.095 in)	Conductor
2 wires twisted to a pair with fillers in gaps	2 wires twisted to a pair with fillers in gaps, 2 pairs twisted	2 wires twisted to a pair with fillers in gaps	Core
Shield braiding of tinned copper wires [a] Ø 0.10 mm (0.004 in) [b+c] Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires [a+b] Ø 0.13 mm (0.005 in) [c] Ø 0.15 mm (0.016 in)	Shield braiding of tinned copper wires [a] Ø 0.15 mm (0.016 in) [b+c] Ø 0.13 mm (0.005 in)	Shield
PVC violet [a] \emptyset 5.8 \pm 0.3 mm (0.228 \pm 0.012 in) [b] \emptyset 6.8 \pm 0.3 mm (0.268 \pm 0.012 in) [c] \emptyset 7.5 \pm 0.3 mm (0.295 \pm 0.012 in)	PVC violet [a] \emptyset 7.5 \pm 0.3 mm (0.295 \pm 0.012 in) [b] \emptyset 8.5 \pm 0.3 mm (0.335 \pm 0.012 in) [c] \emptyset 9.6 \pm 0.3 mm (0.378 \pm 0.012 in)	TPU violet [a] \emptyset 6.5 \pm 0.3 mm (0.256 \pm 0.012 in) [b] \emptyset 6.9 \pm 0.3 mm (0.027 \pm 0.012 in) [c] \emptyset 7.7 \pm 0.3 mm (0.303 \pm 0.012 in)	Jacket
Flame retardant acc. to IEC 60332-1-2, UL-Style 2464	Flame retardant acc. to IEC 60332-1-2, UL-File E119100 Vol. 1 Sec. 25 Page 1, UL-Style 2464	Flame retardant acc. to IEC 60332-1-2, oil resistant acc. to IEC 60811-2-1 [b] additional: UL-Style 20351	Characteristics
[a] L-02YSCY 1x2x0.22/1.55-120 VI [b] L-02YSCY 1x2x0.34/2.0-120 VI [c] L-02YSCY 1x2x0.5/2.4-120 VI	[a] L-02YSCY 2x2x0.22/1.55-120 VI [b] L-02YSCY 2x2x0.34/1.7-120 VI [c] L-02YSCY 2x2x0.5/2.0-120 VI	[a] L-02YSC11Y 1x2x0.25/1.6-120 VI FR [b] L-02YSC11Y 1x2x0.34/2.0-120 VI FR [c] L-02YSC11Y 1x2x0.5/2.4-120 VI FR	Type designation
[a] L45551-A21-C35 [b] L45551-P21-C5 [c] L45551-C21-C5	[a] L45551-A22-C5 [b] L45551-P22-C5 [c] L45551-C22-C5	[a] L45551-B21-C8 [b] L45551-P21-C8 [c] L45551-C21-C8	Order number

	CAN	CAN	CAN
Application	Trailing cable for high flexible installation in harsh environments 4x24AWG19 UL listed: CMX	Trailing cable for high flexible installation in harsh environments 4x22AWG19 UL listed: CMX	Trailing cable for high flexible installation in harsh environments 4x21AWG66 UL listed: CMX
Conductor	Stranded bare copper wire 19x0.125 mm (0.005 in), Ø 0.6 mm (0.024 in), insulation of foamed PE Ø 1.4 mm (0.055 in)	Stranded bare copper wire 19x0.16 mm (0.006 in), Ø 0.77 mm (0.030 in), insulation of foamed PE Ø 1.8 mm (0.071 in)	Stranded bare copper wire 66x0.1 mm (0.004 in), Ø 0.95 mm (0.037 in), insulation of foamed PE Ø 2.3 mm (0.091 in)
Core	4 wires twisted to a quad	4 wires twisted to a quad	4 wires twisted to a quad
Shield	Shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)	Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield braiding of tinned copper wires Ø 0.15 mm (0.006 in)
Jacket	TPU violet \emptyset 6.4 \pm 0.2 mm (0.252 \pm 0.008 in)	TPU violet \emptyset 7.4 \pm 0.2 mm (0.291 \pm 0.008 in)	TPU violet $\emptyset 8.8 \pm 0.4 \text{ mm } (0.346 \pm 0.016 \text{ in})$
Characteristics	Sunlight resistant, UL-File E119100 Vol. 1 Sec. 25 Page 1	Sunlight resistant, UL-File E119100 Vol. 1 Sec. 25 Page 1	Sunlight resistant, halogen free acc. to IEC 60754, UL-File E119100 Vol. 1 Sec. 25 Page 1
Type designation	L-02YC11Y 2x2x0.22/1.4-120 VI FR	L-02YC11Y 2x2x0.38 VI FR	L-02YC11Y 2x2x0.5/2.3-120 VI FRNC
Order number	L45551-B14-C8	L45551-P14-C8	L45551-C14-C8

CAN	[a] [b]	CAN ES	
Trailing cable for high flexible installation in harsh environments 4x19AWG37 UL listed: CMX	Cable for marine applications (easy to strip) [a] 2x21AWG19 [b] 2x21AWG19	Cable for marine applications (easy to strip) 4x21AWG19	Application
Stranded bare copper wire 37x0.16 mm Ø 1.12 mm (0.044 in), insulation of foamed PE Ø 2.6 mm (0.102 in)	Stranded tinned copper wire 19x0.18 mm Ø 0.9 mm (0.035 in), insulation of foamed PP with skin Ø 2.4 mm (0.094 in)	Stranded tinned copper wire 19x0.18 mm Ø 0.9 mm (0.035 in), insulation of foamed PP with skin Ø 2.2 mm (0.094 in)	Conductor
4 wires twisted to a quad	2 wires twisted to a pair with fillers in gaps, plastic tape, overlapped Inner jacket: FRNC	Fillers as central element 4 wires, plastic tape, overlapped Inner jacket: FRNC	Core
Shield braidingof tinned copper wires Ø 0.15 mm (0.006 in)	Alulaminate foil overlapped, applied longitudinally, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Alulaminate foil overlapped, shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)	Shield
TPU violet \emptyset 9.0 \pm 0.2 mm (0.374 \pm 0.008 in)	[a] Thermoplastic copolymer (FRNC) violet \emptyset 7.7 \pm 0.2 mm (0.303 \pm 0.008 in) [b] Thermoplastic copolymer (FRNC) black \emptyset 7.7 \pm 0.2 mm (0.303 \pm 0.008 in)	Thermoplastic copolymer (FRNC) black Ø 8.4 ± 0.2 mm (0.331 ± 0.008 in)	Jacket
Sunlight resistant, halogen free acc. to IEC 60754, UL-File E119100 Vol. 1 Sec. 25 Page 1	Flame retardant acc. to IEC 60332-3-22 (Cat A/F), halogen free acc. to IEC 60754 Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas	Flame retardant acc. to IEC 60332-3-22 (Cat A/F), halogen free acc. to IEC 60754 Maritime and offshore approvals: Germanischer Lloyd, Det Norske Veritas, Lloyds Register	Characteristics
L-02YC11Y 2x2x0.75/2.6-120 VI FRNC	[a] 09YSH(ST)CH 1x2x0.9/2.4-120 LI VZN VI FRNC [b] 09YSH(ST)CH 1x2x0.9/2.4-120 LI VZN BK FRNC	09YSH(ST)CH 2x2x0.9/2.2-120 LI VZN BK FRNC	Type designation
L45551-D14-C8	[a] L45467-F19-C6 [b] L45467-F19-C16	L45467-F19-C26	Order number

PE = Polyethylene PP = Polypropylene TPU = Thermoplastic Polyurethane **LEONI** 43

CC-Link®



Cable characteristics:

- Flame retardant
- Sunlight resistant
- Cold resistant
- Flexible installation
- Permanent installation
- Trailing cable with up to 3 million bending cycles
- Silicon free
- Compliant acc. to 2011/65/EC (RoHS 2)

LEONI Special Cables with its Business Unit Industrial Solutions is a member of the CC-Link Partner Association (CLPA)

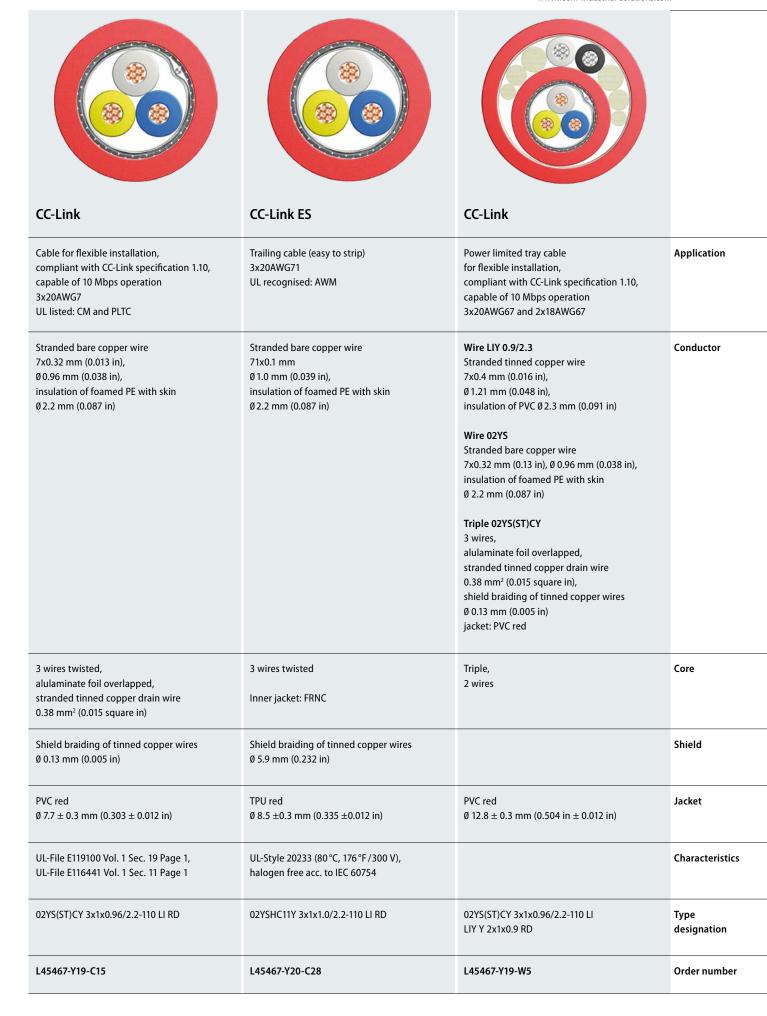
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www.cc-link.org



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PE = Polyethylene PVC = Polyvinylchloride TPU = Thermoplastic Polyurethane **LEONI** 45

KNX (EIB)



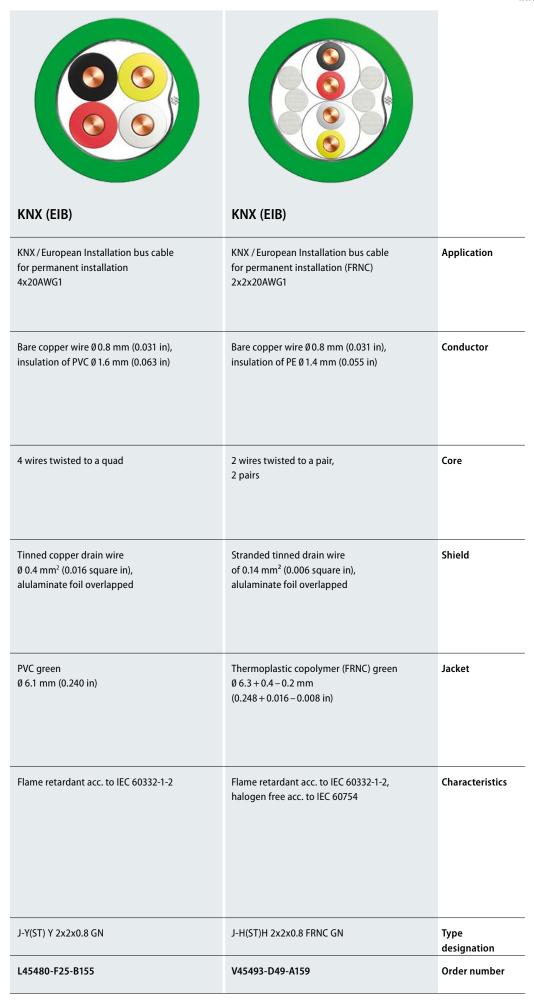
Cable characteristics:

- Flame retardant
- Cold resistant
- Permanent installation
- Halogen free
- Silicon free
- Compliant acc. to 2011/65/EC (RoHS 2)



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PE = Polyethylene PVC = Polyvinylchloride LEONI 47

AS-Interface



Cable characteristics:

- Flame retardant
- Oil resistant
- Chemical resistant
- Cold resistant
- Highly flexible
- Permanent installation
- Trailing cable
- Halogen free
- Silicon free
- Compliant acc. to 2011/65/EC (RoHS 2)

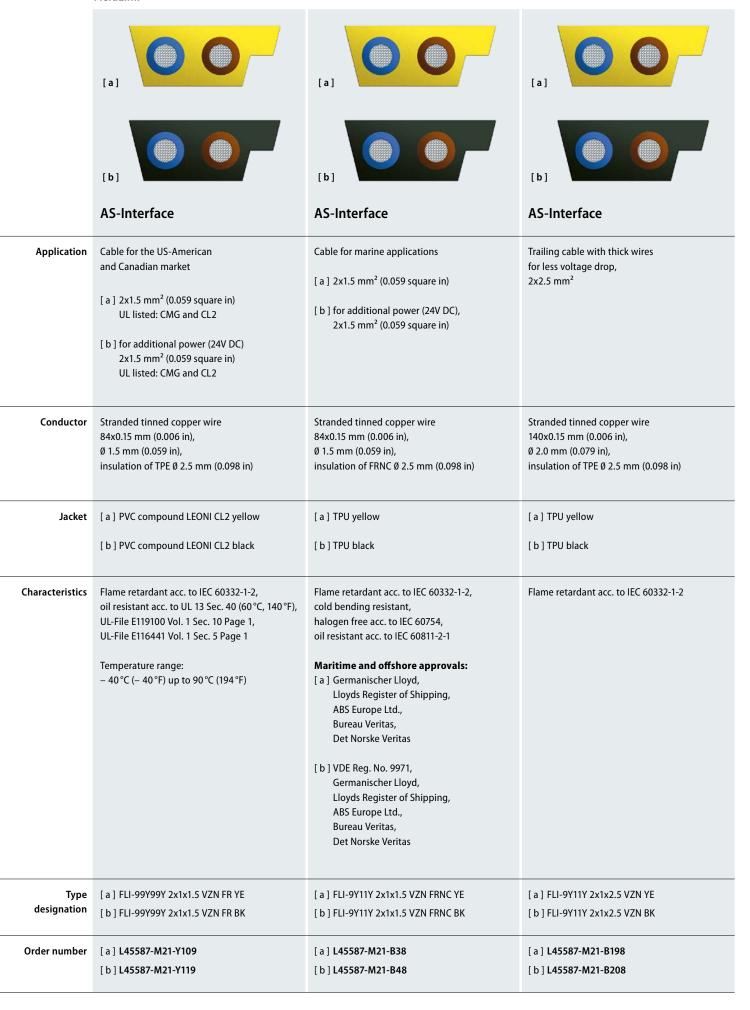
LEONI Special Cables with its Business Unit Industrial Solutions is a member of the AS-International Association e.V.



www.as-interface.net

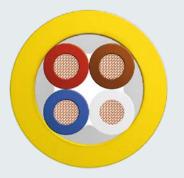


[a]	[a]	[a]	
[b]	[b]	[b]	
AS-Interface	AS-Interface	AS-Interface	
[a] Economy rubber cable 2x1.5 mm² (0.059 square in) [b] Economy rubber cable for additional power (24V DC), 2x1.5 mm² (0.059 square in)	TPE-cable for the chemical and automotive industry [a] 2x1.5 mm² (0.059 square in) UL and CSA certified AWM [b] for additional power (24V DC) 2x1.5 mm² (0.059 square in) UL and CSA certified AWM	Trailing cable [a] 2x1.5 mm² (0.059 square in) [b] for additional power (24V DC), 2x1.5 mm² (0.059 square in)	Application
[a] Stranded tinned copper wire Ø 1.5 mm (0.059 in), insulation of EPDM Ø 2.5 mm (0.098 in) [b] Stranded tinned copper wire Ø 1.5 mm (0.059 in), insulation of EPDM Ø 2.5 mm (0.098 in)	Stranded tinned copper wire 84x0.15 mm (0.006 in), Ø 1.5 mm (0.059 in), insulation of TPE Ø 2.5 mm (0.098 in)	Stranded tinned copper wire 84x0.15 mm (0.006 in), Ø 1.5 mm (0.059 in), insulation of TPE Ø 2.5 mm (0.098 in)	Conductor
[a] Rubber (EPDM) yellow	[a] TPE compound yellow	[a] TPU yellow	Jacket
[b] Rubber (EPDM) black	[b] TPE compound black	[b] TPU black	
Halogen free	Flame retardant acc. to IEC 60332-1-2 and UL 1581 Sec. 1061 (cable-flame), oil and cut oil resistant acc. to UL 758 Sec. 15 (60 °C, 140 °F), cold bending resistant acc. to IEC 60811-1-4, UL-Style 2103, CSA-File LL55255-42	Flame retardant acc. to IEC 60332-1-2, oil and cut oil resistant acc. to UL 758 Sec. 15 (60°C, 140°F), cold bending resistant acc. to IEC 60811-1-4, halogen free acc. to IEC 60754	Characteristics
[a] FLI-3G3G 2x1x1.5 VZN YE [b] FLI-3G3G 2x1x1.5 VZN BK	[a] FLI-99Y99Y 2x1x1.5 VZN YE [b] FLI-99Y99Y 2x1x1.5 VZN BK	[a] FLI-9Y11Y 2x1x1.5 VZN FRNC YE [b] FLI-9Y11Y 2x1x1.5 VZN FRNC BK	Type designation
[a] L45587-M21-Y1 [b] L45587-M21-Y11	[a] L45587-M21-Y139 [b] L45587-M21-Y149	[a] L45587-M21-B58 [b] L45587-M21-B68	Order number





Round cable for AS-Interface applications



Round cable for AS-Interface applications

Round cable for materials handling equipment (FRNC), 4x12AWG additional UL listed: PLTC-ER and ITC-ER Round cable for materials handling equipment (FRNC), 4x12AWG additional UL listed: PLTC-ER and ITC-ER **Application**

Stranded bare copper wire 77x0.26 mm (0.010 in), Ø 2.9 mm (0.114 in), insulation of special Polyolefin Ø 4.8 mm (0.189 in)

Stranded bare copper wire 77x0.26 mm (0.010 in), Ø 2.6 mm (0.102 in), insulation of special Polyolefin Ø 4.8 mm (0.189 in)

Conductor

4 wires twisted to a star-quad Ø 11.6 mm (0.457 in)

Inner jacket: FRNC

4 wires twisted to a star-quad Ø 11.6 mm (0.457 in)

Inner jacket: FRNC

Core

Thermoplastic copolymer (FRNC) yellow with longitudinal black stripe \emptyset 15.1 \pm 0.2 mm (0.594 \pm 0.008 in)

Thermoplastic copolymer (FRNC) yellow with longitudinal black stripe \emptyset 15.1 \pm 0.2 mm (0.594 \pm 0.008 in)

Jacket

Sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, temperature range: $-25 \,^{\circ}\text{C} (-13 \,^{\circ}\text{F}) \text{ up to } 80 \,^{\circ}\text{C} (176 \,^{\circ}\text{F}),$ flame retardant acc. to IEC 60332-1-2, UL-File E116441 Vol. 1 Sec. 19 Page 2, UL-File E306668 Vol. 1 Sec. 10 Page 2, UL-Style 21287, halogen free acc. to IEC 60754

Sunlight resistant acc. to UL 2556 Sec. 4.2.8.5, temperature range: - 40°C (- 40°F) up to 105°C (221°F), oil resistant acc. to UL 13 Sec. 40 (60°C, 140°F), halogen free acc. to IEC 60754

Characteristics

99YHH 4x1x4.0/4.8 LI YE

99XHH 4x1x4.0/4.8 LI YE

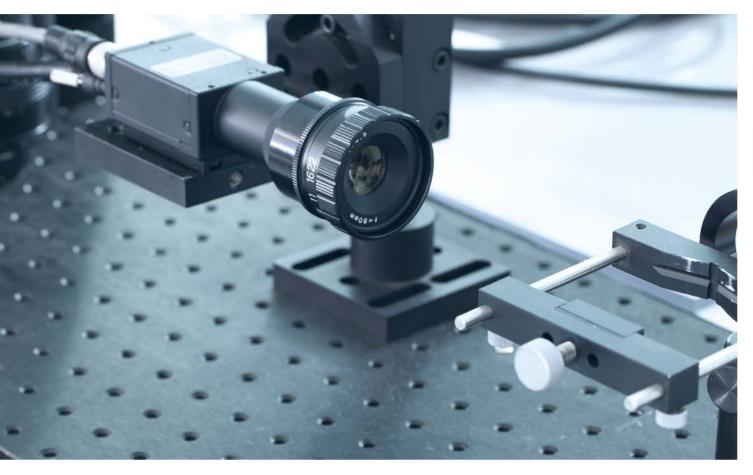
Type designation

L45550-H41-B36

L45550-H41-B26

Order number

USB and Fire Wire



Cable characteristics:

- Flame retardant
- Sunlight resistant
- Oil resistant
- Chemical resistant
- Highly flexible
- Compliant acc. to 2011/65/EC (RoHS 2)



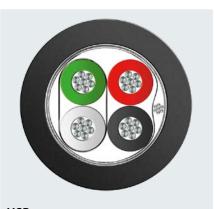
Using our **product finder** you can find appropriate solutions for your application.



Fire Wire IEEE 1394b



USB 3.0



USB

Cable for flexible use in harsh environments, 2x2x30AWG7 + 2x26AWG7,UL recognised: AWM

Cable for flexible installation, use in harsh environments, 2x2x28AWG7 + 1x2x28AWG7 + 2x24AWG7,UL recognised: AWM

Cable for flexible use in harsh environments, 1x2x28AWG7 + 2x28AWG7,UL and CSA recognised: AWM

Application

Screened pair 02YS(ST) 2x0.31/0.8 VZN

Stranded tinned copper wire 7x0.1 mm (0.004 in), Ø 0.3 mm (0.012 in), insulation of foamed PE with skin Ø 0.8 mm (0.031 in), 2 wires twisted to a pair, 2 tinned copper drain wires Ø 0.2 mm (0.008 in), alulaminate foil overlapped

Wire LIY 1 × 0.14/0.8 VZN

Stranded tinned copper wire 7x0.16 mm (0.006 in), Ø 0.48 mm (0.019 in), insulation of PVC Ø 0.78 mm (0.031 in)

Wire LI2Y 0.22/1.1 VZN

Stranded tinned copper wire 7x0.2 mm (0.005 in), Ø 0.6 mm (0.024 in), insulation of PE Ø 1.1 mm (0.043 in)

Pair LI2Y 2 × 0.09/0.75 VZN (USB 2.0)

Wire, stranded tinned copper wire 7x0.13 mm (0.005 in), Ø 0.39 mm (0.015 in), insulation of PE Ø 0.75 mm (0.033 in), 2 wires twisted to a pair

Parallel pair LI2Y (ST) $2 \times 0.09/1.0 \text{ VZN}$ (USB 3.0)

Wire, stranded tinned copper wire 7x0.13, Ø 0.39 mm (0.015 in), insulation of PE, Ø 1.0 mm (0.039 in), 2 wires parallel, stranded tinned copper drain wire 7×0.13 , alulaminate foil, overlapped, plastic tape, overlapped

Wire LIY 0.09/0.8

Stranded tinned copper wire 7x0.13 mm (0.005 in), Ø 0.4 mm (0.016 in), insulation of PE Ø 0.8 mm (0.033 in)

Pair LI2Y 2x0.09/0.8 (USB)

Stranded tinned copper wire 7x0.13 mm (0.005 in), Ø 0.4 mm (0.016 in), insulation of PVC Ø 0.84 mm (0.031 in), 2 wires twisted to a pair

Conductor

2 screened pairs twisted, 2 wires, alulaminate foil overlapped

2 parallel pairs, 1 pair, 2 wires and fillers, alulaminate foil overlapped

1 pair twisted, 2 wires, alulaminate foil overlapped, stranded tinned copper drain wire 0.09 mm² (0.004 square in)

Core

Shield braiding of tinned copper wires Ø 0.1 mm (0.004 in)

Thermoplastic Polyurethane (TPU) black

Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)

Thermoplastic Polyurethane (TPU) black

Shield braiding of tinned copper wires Ø 0.13 mm (0.005 in)

Thermoplastic Polyurethane (TPU) black

 \emptyset 4.2 \pm 0.2 mm (0.165 \pm 0.008 in)

Shield

Jacket

 \emptyset 5.2 \pm 0.2 mm (0.205 \pm 0.008 in) Oil resistant acc. to UL 758 Sec. 15 (60 °C, 140 °F),

Halogen free acc. to IEC 60754,

 \emptyset 5.7 \pm 0.2 mm (0.224 \pm 0.008 in)

Oil resistant acc. to UL 758 Sec. 15 (60 °C, 140 °F), Characteristics UL-Style 20963, CSA C22.2 No. 201.2 I/II A/B FT1

02YS (ST) 2x2x0.31/0.8-110 LI PIMF LIY (ST)C11Y 2x1x0.14 VZN BK

LI2Y 2x2x0.09/1.0 VZN PPIMF LI2Y 1x2x0.09/0.75 LI2Y 1x2x0.09 LIY (ST)C11Y 2x1x0.09 VZN BK VZN LI2Y (ST)C11Y 2x1x0.22/1.1 VZN BK

Type designation

L45467-Y13-W18

UL-Style 20350

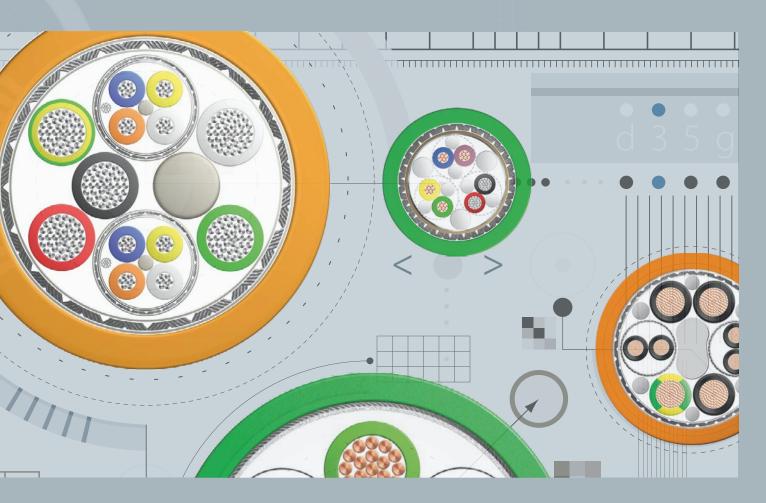
L45468-J13-B8

UL-Style 20963

L45581-A49-W18

Order number

FieldLink MC® for Motion Control



In drive technology, the trend is towards ever more complex cable systems and fully cabled modules. The quantity of data and speed of transmission are simultaneously rising rapidly. Interference-proof, fixed and dragline-compatible feedback and power cables are required. In addition, harsh industrial environments require extremely robust, permanently flexible cables that are longlasting and reliable under high mechanical loads.

LEONI provides cables and cable systems for motion-controlled drive mechanisms in machine tools (MC = motion control) under the brand name FieldLink MC. LEONI is able to meet the market's requirements through a smaller outer diameter, application-oriented cable assemblies and the use of special materials.

Feedback cables for Motion Control



Feedback cables for Motion Control enable the information supply of any drive in a factory. The Business Unit Industrial Solutions provides all current feedback cable types for up to date motion control standards and standardisation according to UL, CSA and DESINA.

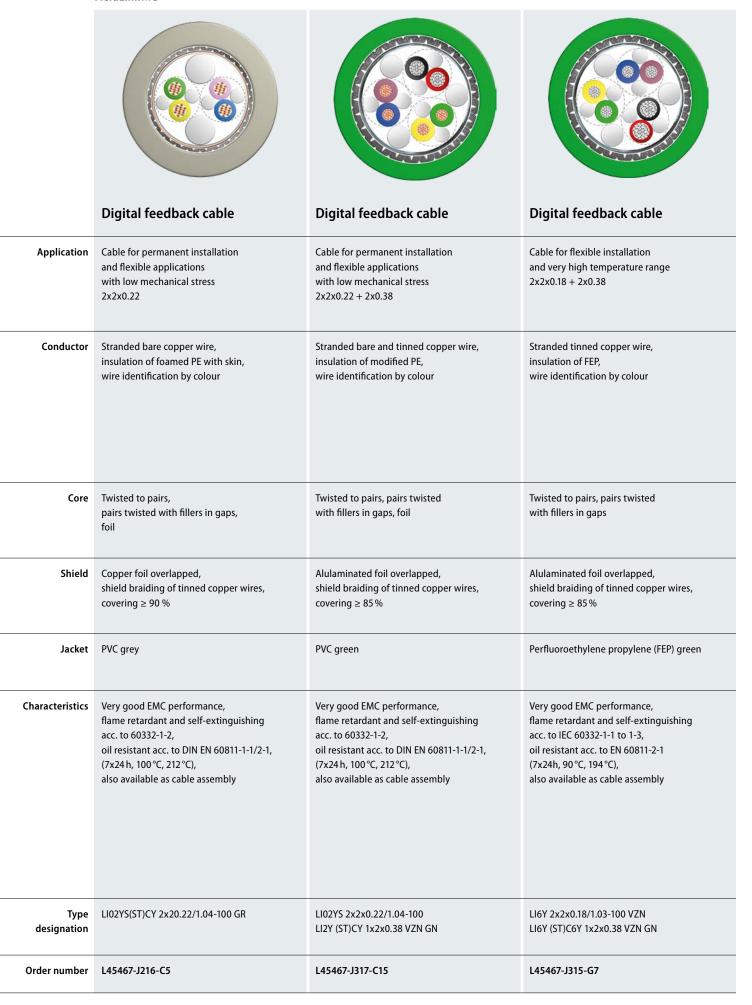
FieldLink MC feedback cables provide the connected drive with the necessary data and programming of its potential. They also provide the information for positioning and control of the drive's actuation.

Assembly Information:

The FieldLink MC product range provides cable system solutions optimised for drive technology with a large number of precisely harmonised components, reduced process costs as well as easy, safe and rapid installation. FieldLink MC cable systems consist of assembled, disruption-resistant LEONI feedback, power and hybrid cords for fixed installation or use in drag chains.



Using our product finder you can find appropriate solutions for your application.



		www.leoni-industriai-solutions.cor	1
Digital feedback cable	Digital feedback cable	Digital feedback cable	
Cable for flexible installation in offshore applications with higher oil res. acc. to NEK606 (FRNC) 2x2x0.22 + 2x0.38	Cable for flexible installation with high mechanical stress 2x2x0.2 + 2x0.38	Cable for flexible installation with high mechanical stress and higher temperature range 2x2x0.18 + 2x0.38	Application
Stranded bare and tinned copper wire, insulation of modified PE, wire identification by colour	Stranded bare and tinned copper wire insulation of modified PE, wire identification by colour	Stranded tinned copper wire insulation of FEP, wire identification by colour	Conductor
Twisted to pairs, pairs twisted with fillers in gaps, foil	Twisted to pairs, pairs twisted with fillers in gaps,	Twisted to pairs, pairs twisted with fillers in gaps	Core
Copper foil overlapped, shield braiding of tinned copper wires, covering ≥ 85 %	Alulaminated foil overlapped, shield braiding of tinned copper wires, covering $\geq 85\%$	Alulaminated foil overlapped, shield braiding of tinned copper wires, covering $\geq 85 \%$	Shield
Thermoplastic copolymer (FRNC) green	TPU green	TPU green	Jacket
Very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-3-24, halogen free acc. to IEC 60754, mud resistant acc. to NEK606, also available as cable assembly	High endurance, trailing applicable, very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-2 to 1-3, halogen free acc. to IEC 60754, oil resistant acc. to DIN VDE 0282 Part 10, also available as a cable assembly	High endurance, trailing applicable, very good EMC performance, flame retardant and self-extinguishing acc. to IEC 60332-1-2 to 1-3, halogen free acc. to IEC 60754, oil resistant acc. to DIN VDE 0282 Part 10, also available as a cable assembly	Characteristics
LI02YS 2x2x0.22/1.04-100 LI2Y (ST)CH 1x2x0.38 VZN GN	LI2Y 2x2x0.2/1.3-100 LI2Y (ST)C(ST)11Y 1x2x0.38 VZN GN	LI6Y 2x2x0.18/1.03-100VZN LI6Y(ST)C11Y 1x2x0.38 VZN GN	Type designation
L45467-J317-C6	L45467-J317-B8	L45467-J315-G8	Order number

PVC = Polyvinylchloride TPU = Thermoplastic Polyurethane **LEONI** 57

FieldLink® MC analog feedback cable

for permanent installation and flexible applications with low mechanical stress



DESINA RoHS 2

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Jacket

- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1 (TM5) (HD 21.1)
- Also available as cable assembly

All feedback cables are available for marine and offshore aplications, e.g. with a special SHF1, SHF2, mud resistand or special armoured outer jacket.

See the following example:



Application:

Feedback cable for flexible installation in offshore applications with higher oil resistance acc. to NEK606 (FRNC)

Type designation:

LI9Y2Y 3x2x0.14 (D) LI9Y 1x4x0.14 LI9Y 1x4x0.22 LI9Y CH 1x2x0.5 VZN GN

Order No. L45551-W169-K6

All technical details can be found in our product data base:



Cable construction	
Conductor	Stranded bare and tinned copper wire, insulation of modified PP, wire identification by colour
Core	Partly twisted to pairs, spinning of tinned copper wires (covering ≥ 90 %), tinned copper drain wire, foils overlapped, insulation of PE; pairs and wires twisted in layer with fillers in gaps and central filler, fleece foil overlapped
Shield	Shield braiding of tinned copper wires (covering ≥ 85%)

PVC green acc. to RAL 6018

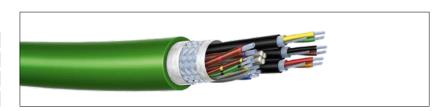
Nominal voltage	30 V
Test voltage	500 V
Minimum bending radius allowed	5 x outer diameter (single),
	12 x outer diameter (repeated)
Maximum acceleration	2 m/s ² (6.56 ft/s ²)
Process velocity	180 m/min (590.55 ft/min)
Bendings	2,000,000 at ≥ 12 x outer diameter
Torsion	≤± 30 °/m (≤± 3.82 °/ft)
Temperature range	-20 °C to $+80$ °C (-4 °F to $+176$ °F) fixed installation,
	+ 0 °C to + 60 °C (+ 32 °F to + 140 °F) repeated
	+ 150 °C (+ 302 °F) short-time (≤ 1 s)

	Dimensions*	Number of wires	Order number
	(12x0.22 mm²)	12	L45551-A121-K5
	(2x2x0.18 mm²)	4	L45581-E41-K125
© 8 8 • • •	(4x2x0.18 mm²)	8	L45551-A42-K5
	(8x2x0.18 mm²)	16	L45581-E82-K5
030	(4x2x0.14 mm ² + 4x0.5 mm ²)	12	L45551-W129-K55
00000	(4x2x0.34 mm ² + 4x0.5 mm ²)	12	L45551-W129-K45
	(5x2x0.14 mm ² + 2x0.5 mm ²)	12	L45551-W79-K5
	(5x2x0.14 mm ² + 2x0.5mm ²)	8	L45551-W42-K5
	(3x (2x0.14 mm²) + 2x(0.5 mm²))	8	L45551-W89-K5
(\$00)	(3x (2x0.14 mm²) + 4x0.14 mm² + 4x0.22 mm² + 2x0.5 mm²)	16	L45551-W169-K15
	(3x (2x0.14 mm ²) + 4x0.14 mm ² + 2x0.5 mm ²)	12	L45551-W129-K35

FieldLink® MC analog feedback cable

for flexible installation with high mechanical stress





- High endurance
- Trailing applicable
- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Halogen free acc. to IEC 60754
- Oil resistant acc. to DIN VDE 0282 Part 10
- Also available as cable assembly

Cable construction	n
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Conductor	Stranded bare and tinned copper wire, insulation of modified PP, wire identification by colour
Core	Partly twisted to pairs, spinning of tinned copper wires (covering ≥ 90 %), tinned copper drain wire, foils overlapped, insulation of PE; pairs and wires twisted in layer with fillers in gaps and central filler, fleece foil overlapped
Shield	Shield braiding of tinned copper wires (covering ≥ 85 %)
Jacket	TPU green acc. to RAL 6018

Technical data	
Nominal voltage	30 V
Test voltage	500 V
Minimum bending radius	4 x outer diameter (single),
allowed	7.5 x outer diameter (repeated)
Maximum acceleration	20 m/s² (65.62 ft/s²)
Process velocity	300 m/min (984.25 ft/min)
Bendings	10,000,000 at ≥ 7.5 x outer diameter
Torsion	≤± 30 °/m (≤± 3.28 °/ft)
Temperature range	– 50°C to +80°C (–58°F to +176°F) storage,
	-20 °C to $+60$ °C (-4 °F to $+140$ °F) repeated,
	+ 150 °C (+ 302 °F) short-time (≤ 1 s)

	Dimensions*	Number of wires	Order number
	(12x0.22 mm²)	12	L45551-A121-K18
	(2x2x0.18 mm²)	4	L45581-E41-K18
800	(4x2x0.18 mm²)	8	L45551-A42-K18
	(8x2x0.18 mm²)	16	L45581-E82-K18
89	(4x2x0.14 mm ² + 4x0.5 mm ²)	12	L45551-W129-K48
00000	(4x2x0.34 mm ² + 4x0.5 mm ²)	12	L45551-W129-K28
0000	(10x0.14 mm ² + 2x0.5 mm ²)	12	L45551-W79-K8
	(5x2x0.14 mm ² + 2x0.5mm ²)	8	L45551-W42-K8
	(3x (2x0.14 mm²) + 2x0.5 mm²	8	L45551-W89-K18
0*0	(3x (2x0.14 mm²) + 4x0.14 mm² + 4x0.22 mm² + 2x0.5 mm²)	16	L45551-W169-K18
000	(3x (2x0.14 mm ²) + 4x0.14 mm ² + 2x0.5 mm ²)	12	L45551-W129-K38
	3x (2x0.14 mm² + 2x0.34 mm²)	8	L45551-W42-K28

FieldLink® MC feedback cable

 $for permanent\ installation\ and\ flexible\ application\ and\ applications\ with\ low\ mechanical\ stress$



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- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1 (TM5) (HD 21.1)
- Also available as cable assembly

Cable construction	
Conductor	Stranded bare copper wire, insulation of modified PP, wire identification by colour
Core	Pairs and wires twisted in layer with fillers in gaps and central filler, fleece foil overlapped
Shield	Shield braiding of tinned copper wires (covering \geq 85 %), tinned copper drain wire
Jacket	PVC orange acc. to RAL 2003
Technical data Nominal voltage	300 V
Test voltage	1,500 V
Minimum bending radius allowed	5 x outer diameter (single), 12 x outer diameter (repeated)
Maximum acceleration	2 m/s ² (6.56 ft/s ²)
Process velocity	180 m/min (590.55 ft/min)
Bendings	2,000,000 at \geq 12 x outer diameter
Torsion	$\leq \pm 30$ °/m ($\leq \pm 3.28$ °/ft)
Temperature range	-20°C to $+80^{\circ}\text{C}$ (– 4°F to $+176^{\circ}\text{F})$ fixed installation,

+0 °C to +60 °C (+32 °F to +140 °F) repeated, $+ 150 \,^{\circ}\text{C} (+ 302 \,^{\circ}\text{F}) \text{ short-time } (\leq 1 \, \text{s})$

	Dimensions*	Outer Diameter	Order number
	(5x2x0.14 mm² + 2x0.5 mm²)	7.8 mm (0.31 in)	L45551-W79-K15
88	(4x2x0.25 mm ² + 2x0.5 mm ²)	7.99 mm (0.31 in)	L45551-W69-K5
	(4x2x0.25 mm ² + 2x1.0 mm ²)	8.7 mm (0.34 in)	L45551-W69-K15

FieldLink® MC feedback cable

for flexible installation with high mechanical stress





Conductor	Stranded bare copper wire,			
	insulation of modified PP,			
	wire identification by colour			
Core	Pairs and wires twisted in layer with fillers in gaps and			
	filler, fleece foil overlapped			
Shield	Shield braiding of tinned copper wires (covering \geq 85 %),			
	tinned copper drain wire			
Jacket	TPU orange acc. to RAL 2003			

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- Trailing applicable
- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282 Part 10
- Halogen free acc. to IEC 60754
- Also available as cable assembly

	tinned copper drain wire		
Jacket	TPU orange acc. to RAL 2003		
Technical data			
Nominal voltage	30 V		
Test voltage	500 V		
Minimum bending radius	4 x outer diameter (single),		
allowed	7.5 x outer diameter (repeated)		
Maximum acceleration	20 m/s ² (65.62 ft/s ²)		
Process velocity	300 m/min (984.25 ft/min)		
Bendings	10,000,000 at ≥ 7.5 x outer diameter		
Torsion	$\leq \pm 30 \text{ °/m } (\leq \pm 3.28 \text{ °/ft})$		
Temperature range	-50°C to $+80^{\circ}\text{C}$ (-58°F to $+176^{\circ}\text{F}$) storage,		
	-20°C to $+60^{\circ}\text{C}$ (-4°F to $+140^{\circ}\text{F}$) repeated,		

 $+ 150 \,^{\circ}\text{C} (+ 302 \,^{\circ}\text{F}) \text{ short-time } (\leq 1 \, \text{s})$

Outer Diameter

	Outer Diameter	Oraci namber	
(5x2x0.14 mm ² + 2x0.5 mm ²)	7.8 mm (0.31 in)	L45551-W79-K18	
(4x2x0.25 mm ² + 2x0.5 mm ²)	8.2 mm (0.32 in)	L45551-W69-K8	88
(4x2x0.25 mm² + 2x1.0 mm²)	8.7 mm (0.34 in)	L45551-W69-K18	

Order number

Dimensions*

Power cables for Motion Control



FieldLink MC power cables are highly flexible and designed for either the single power supply of drives or the additional signal transmission via one or two twisted pair elements for brakes or thermal sensors.

They are standardised according to UL, CSA and DESINA and are highly EMC compatible as well as insusceptible to electrical interferences.

The cables are available for flexible and trailing applications optional with brakes and thermistor.



Using our **product finder** you can find appropriate solutions for your application.

for permanent installation and flexible applications with low mechanical stress



Very good EMC performance

acc. to DIN VDE 0281 Part 1/HD 21.1

Also available as cable assembly

acc. to IEC 60332-1-2

Oil resistant

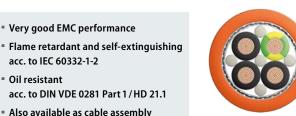


FieldLink® MC power cable

for flexible installation with high mechanical stress







- High endurance
- Trailing applicable
- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282 Part 10/HD 22.10
- Halogen free acc. to IEC 60754
- Also available as cable assembly



Cable construction Conductor Stranded bare copper wire acc. to IEC 60228, wire identification V/L2, U/L1/C/L+, W/L3/D/L-, Core Four wires twisted in layers with fillers in gaps Shield Shield braiding of tinned copper wires (covering ≥ 85 %) Jacket PVC orange acc. to RAL 2003

Technical data	
Nominal voltage	0.6/1 kV (DIN VDE), 1000 V (UL/CSA)
Test voltage	4 kV 50Hz AC
Minimum bending	5 x outer diameter (single),
radius allowed	20 x outer diameter (repeated)
Maximum acceleration	2 m/s ² (6.56 ft/s ²)
Process velocity	30 m/min (98.43 ft/min)
Bendings	100,000 at \ge 20 x outer diameter
Torsion	$\leq \pm 30$ °/m ($\leq \pm 3.28$ °/ft)
Horizontal length	max. 5 m (max. 16.40 ft)
Temperature range	-20°C to +80°C (-4°F to +176°F)
•	fixed installation,
	+0 °C to $+60$ °C ($+32$ °F to $+140$ °F) repeated,
	+ 150 °C (+ 302 °F) short-time (≤ 1 s)

Dimensions*	Outer diameter	Order number
(4x1.50 mm ²)	8.0 mm (0.31 in) LEC 003344
(4x2.50 mm ²)	9.6 mm (0.38 in) LEC 003346
(4x4.00 mm ²)	11.0 mm (0.43 in) LEC 003348
(4x6.00 mm ²)	13.1 mm (0.52 in) LEC 003350
(4x10.00 mm ²)	19.5 mm (0.77 in) LEC 003352
(4x16.00 mm ²)	23.5 mm (0.93 in) LEC 003354

TPU = Thermoplastic Polyurethane

Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228 Cl. 6, wire identification V/L2, U/L1/C/L+, W/L3/D/L-, GNYE
Core	Four wires twisted in layers with fillers in gaps
Shield	Shield braiding of tinned copper wires (covering ≥ 85 %)
Jacket	TPU orange acc. to RAL 2003

Technical data			
Nominal voltage	0.6 / 1 kV (DIN VDE), 1000 V (UL / CSA)		
Test voltage	4 kV 50 Hz AC		
Minimum bending radius allowed	5 x outer diameter (single), 7.5 x outer diameter (repeated) for wire dimension ≤ 16 mm², 10 x outer diameter (repeated) for wire dimension ≥ 25 mm²		
Maximum acceleration	50 m/s ² (164 ft/s ²)		
Process velocity	300 m/min (984.25 ft/min)		
Bendings	$10,000,000 \text{ at } \ge 7.5 \text{ x } / 10 \text{ x } \text{ outer diameter}$		
Torsion	$\leq \pm 30$ °/m ($\leq \pm 3.28$ °/ft)		
Horizontal length	max. 50 m (max. 164 ft)		
Temperature range	-50 °C to $+80$ °C (-58 °F to $+176$ °F) fixed installation, -20 °C to $+60$ °C (-4 °F to $+140$ °F repeated, $+150$ °C ($+302$ °F) short-time (≤ 1 s)		

Dimensions*	Outer d	iameter	Order number
(4x1.50 mm ²)	10.0 mm	(0.39 in)	LEC 003713
(4x2.50 mm ²)	11.7 mm	(0.46 in)	LEC 003715
(4x4.00 mm ²)	12.8 mm	(0.50 in)	LEC 003717
(4x6.00 mm ²)	15.0 mm	(0.59 in)	LEC 003719
(4x10.00 mm ²)	18.5 mm	(0.73 in)	LEC 003721
(4x16.00 mm ²)	22.0 mm	(0.87 in)	LEC 003723

for permanent installation and flexible applications with low mechanical stress





•	Very	good	EMC	per	formance
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- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1/HD21.1
- Also available as cable assembly

All power cables are available for marine and offshore aplications, e.g. with a special SHF1, SHF2, mud resistand or special armoured outer jacket.

See the following example:



Application:

Power cable for flexible installation in offshore applications with higher oil res. acc. to NEK606 (FRNC)

Type designation:

LI9Y 1x2x1.5 (C) LI9Y-J CH 1x4x1.5 OG

Order No. L45551-F59-K6

All technical details can be found in our product data base:



Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228, wire identification power: V/L2, U/L1/C/L+, W/C3/D/L-, GNYE, signal: black, white
Core	Signal wires: twisted to pairs, braiding of tinned copper wires (covering ≥ 85 %); pair and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥ 85 %)
Jacket	PVC orange acc. to RAL 2003

Technical data	
Nominal voltage	0.6/1 kV for power and 24 V for signal (DIN VDE),
	1,000 V for power and signal (UL / CSA)
Test voltage	4 kV 50 Hz AC
Minimum bending	5 x outer diameter (single),
radius allowed	20 x outer diameter (repeated)
Maximum acceleration	2 m/s ² (6.56 ft/s ²)
Process velocity	30 m/min (98.43 ft/min)
Bendings	100,000 at ≥ 20 x outer diameter
Torsion	$\leq \pm 30^{\circ}/m (\leq \pm 3.28^{\circ}/ft)$
Horizontal length	max. 5 m (max. 16.40 ft)
Temperature range	-20°C to +80°C (-4°F to + 176°F) single,
	+0 °C to $+60$ °C ($+32$ °F to $+140$ °F) repeated,
	+ 150 °C (+ 302 °F) short-time (≤ 25 s)

Dimensions*	Outer diameter	Order number
4x1.00 mm ² + (2x0.50 mm ²)	9.6 mm (0.38 in)	LEHC 003363
4x0.75 mm ² + (2x0.50 mm ²)	9.4 mm (0.37 in)	LEHC 004461
4x1.00 mm ² + (2x0.75 mm ²)	10.0 mm (0.39 in)	LEHC 003364
4x1.50 mm ² + (2x0.50 mm ²)	10.0 mm (0.39 in)	LEHC 003365
$4x1.50 \text{ mm}^2 + (2x0.75 \text{ mm}^2)$	10.3 mm (0.41 in)	LEHC 003366
$4x1.50 \text{ mm}^2 + (2x1.00 \text{ mm}^2)$	10.4 mm (0.41 in)	LEHC 003057
$4x1.50 \text{ mm}^2 + (2x1.50 \text{ mm}^2)$	10.5 mm (0.41 in)	LEC 003345
$4x2.50 \text{ mm}^2 + (2x0.50 \text{ mm}^2)$	11.5 mm (0.45 in)	LEHC 003367
4x2.50 mm ² + (2x0.75 mm ²)	11.8 mm (0.46 in)	LEHC 003368
$4x2.50 \text{ mm}^2 + (2x1.00 \text{ mm}^2)$	12.0 mm (0.47 in)	LEHC 003369
$4x2.50 \text{ mm}^2 + (2x1.50 \text{ mm}^2)$	12.0 mm (0.47 in)	LEHC 003347
$4x4.00 \text{ mm}^2 + (2x1.00 \text{ mm}^2)$	13.4 mm (0.53 in)	LEHC 003370
$4x4.00 \text{ mm}^2 + (2x1.50 \text{ mm}^2)$	13.5 mm (0.53 in)	LEHC 003349
$4x6.00 \text{ mm}^2 + (2x1.00 \text{ mm}^2)$	15.3 mm (0.60 in)	LEHC 003371
4x6.00 mm ² + (2x1.50 mm ²)	15.6 mm (0.61 in)	LEHC 003351
$4x10.00 \text{ mm}^2 + (2x1.00 \text{ mm}^2)$	20.8 mm (0.82 in)	LEHC 003372
4x10.00 mm ² + (2x1.50 mm ²)	21.0 mm (0.83 in)	LEHC 003353
4x16.00 mm ² + (2x1.00 mm ²)	24.0 mm (0.94 in)	LEHC 003373
4x16.00 mm ² + (2x1.50 mm ²)	24.1 mm (0.95 in)	LEHC 003355

Process velocity

Bendings

for flexible installation with high mechanical stress







Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228 Cl. 6, wire identification power: U/L1/C/L+, V/L2, W/L3/D/L-, GNYE, signal: black, white
Core	Signal wire: twisted to pair, braidings of tinned copper wires (covering ≥ 85 %); pair and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥ 85 %)
Jacket	TPU orange acc. to RAL 2003

Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228 Cl. 6, wire identification power: U/L1/C/L+, V/L2, W/L3/D/L-, GNYE, signal: black, white
Core	Signal wire: twisted to pair, braidings of tinned copper wires (covering ≥ 85 %); pair and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥ 85 %)
Jacket	TPU orange acc. to RAL 2003

	braidings of tinned copper wires (covering \geq 85%);	
	pair and four wires twisted in layer with fillers in gaps and central filler	
Shield	Shield braiding of tinned copper wires (covering \geq 85 %)	
Jacket	TPU orange acc. to RAL 2003	
Technical data		
Nominal voltage	0.6/1 kV for power and 24 V for signal (DIN VDE),	
	1,000 V for power and signal (UL / CSA)	
Test voltage	4 kV 50 Hz AC	
Minimum bending	5 x outer diameter (single),	
radius allowed	7.5 x outer diameter (repeated) for wire dimension \leq 16 mm ² ,	
	10 x outer diameter (repeated) for wire dimension \geq 25 mm ²	
Maximum acceleration	50 m/s² (164 ft/s²)	

Torsion	≤± 30°/m (≤± 3.28°/ft)
Horizontal length	max. 50 m (max. 164 ft)
Temperature range	-50°C to $+80^{\circ}\text{C}$ (-58°F to $+176^{\circ}\text{F}$) fixed installation,
	-20 °C to $+60$ °C (-4 °F to $+140$ °F) repeated,
	+ 150°C (+ 302°F) short-time (≤ 5 s)

10,000,000 at \geq 7,5 x / 10 x outer diameter

300 m/min (984.25 ft/min)

Dimensions*	Wires	Outer diameter	Order number
$4x1.00 \text{ mm}^2 + (2x0.50 \text{ mm}^2)$	6	10.1 mm (0.40 in)	LEHC 004815
$4x1.50 \text{ mm}^2 + (2x0.50 \text{ mm}^2)$	6	10.7 mm (0.42 in)	LEHC 004816
4x1.00 mm ² + (2x1.00 mm ²)	6	10.8 mm (0.43 in)	LEC 004693
4x1.50 mm ² + (2x0.75 mm ²)	6	11.1 mm (0.44 in)	LEHC 004817
4x1.50 mm ² + (2x1.00 mm ²)	6	11.3 mm (0.4 in)	LEHC 004694
4x2.50 mm ² + (2x0.50 mm ²)	6	12.2 mm (0.48 in)	LEHC 004818
4x1.50 mm ² + (2x1.50 mm ²)	6	12.5 mm (0.49 in)	LEC 003714
4x2.50 mm ² + (2x0.75 mm ²)	6	12.6 mm (0.50 in)	LEHC 004819
4x2.50 mm ² + (2x1.00 mm ²)	6	13.0 mm (0.51 in)	LEHC 004695
4x2.50 mm ² + (2x1.50 mm ²)	6	13.8 mm (0.54 in)	LEHC 003716
4x4.00 mm ² + (2x1.00 mm ²)	6	14.4 mm (0.56 in)	LEHC 004696
4x4.00 mm ² + (2x1.50 mm ²)	6	15.0 mm (0.59 in)	LEHC 003718
4x6.00 mm ² + (2x1.00 mm ²)	6	16.5 mm (0.64 in)	LEHC 004697
4x6.00 mm ² + (2x1.50 mm ²)	6	16.7 mm (0.66 in)	LEHC 003720
4x10.00 mm ² + (2x1.00 mm ²)	6	19.0 mm (0.74 in)	LEHC 004698
4x10.00 mm ² + (2x1.50 mm ²)	6	19.5 mm (0.77 in)	LEHC 003722
4x16.00 mm ² + (2x1.00 mm ²)	6	22.8 mm (0.89 in)	LEHC 004699
4x16.00 mm ² + (2x1.50 mm ²)	6	23.2 mm (0.91 in)	LEHC 003724

- High endurance
- Trailing applicable
- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282 Part 10/HD 22.10
- Halogen free acc. to IEC 60754
- Also available as cable assembly

 $for permanent\ installation\ and\ flexible\ applications\ with\ low\ mechanical\ stress$



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- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0281 Part 1 HD 21.1
- Also available as cable assembly



Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228, wire identification power:
	black, white with numbers 1, 2, 3, GNYE,
	signal: 1st pair 5, 6, 2nd pair, 7, 8
Core	Signal wires: twisted to pairs, aluminised foil wrapped, braidings of tinned copper wires (covering ≥ 85 %); pairs and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥ 85 %)
Jacket	PVC orange acc. to RAL 2003

Technical data	
Nominal voltage	0.6 / 1 kV for power and 24 V for signal (DIN VDE),
	1,000 V for power and signal (UL / CSA)
Test voltage	4 kV 50 Hz AC
Minimum bending	5 x outer diameter (single),
radius allowed	20 x outer diameter (repeated)
Maximum acceleration	2 m/s ² (6.56 ft/s ²)
Process velocity	30 m/min (98.43 ft/min)
Bendings	100,000 at ≥ 20 x outer diameter
Torsion	$\leq \pm 30 \text{ °/m } (\leq \pm 3.28 \text{ °/ft})$
Horizontal length	max. 5 m (max. 16.40 ft)
Temperature range	-20°C to $+80^{\circ}\text{C}$ (-4°F to $+176^{\circ}\text{F}$) fixed installation,
	+ 0 °C to $+$ 60 °C ($+$ 32 °F to $+$ 140 °F) repeated,
	+ 150 °C (+ 302 °F) short-time (≤ 5 s)

Dimensions*	Outer diameter	Order number
4x0.75 mm ² + 2 x (2x0.34 mm ²)	10.6 mm (0.42 in)	LEHC 003378
4x1.00 mm ² + 2 x (2x0.75 mm ²)	12.0 mm (0.47 in)	LEHC 003379
$4x1.50 \text{ mm}^2 + 2 x (2x0.75 \text{ mm}^2)$	12.3 mm (0.48 in)	LEHC 003380
$4x2.50 \mathrm{mm^2} + 2 \mathrm{x} (2x0.75 \mathrm{mm^2})$	13.8 mm (0.54 in)	LEHC 003381
4x2.50 mm ² + 2 x (2x1.00 mm ²)	14.2 mm (0.56 in)	LEHC 003382
$4x4.00 \mathrm{mm^2} + (2x1.00 \mathrm{mm^2}) + (2x1.50 \mathrm{mm^2})$	15.7 mm (0.62 in)	LEHC 003383
$4x4.00 \mathrm{mm^2} + 2x(2x1.50 \mathrm{mm^2})$	16.0 mm (0.63 in)	LEHC 004726
$4x6.00 \mathrm{mm^2} + (2x1.00 \mathrm{mm^2}) + (2x1.50 \mathrm{mm^2})$	17.7 mm (0.70 in)	LEHC 003384
$4x10.00 \mathrm{mm^2} + (2x1.00 \mathrm{mm^2}) + (2x1.50 \mathrm{mm^2})$	22.8 mm (0.90 in)	LEHC 003385
4x10.00 mm ² + 2 x (2x1.50 mm ²)	23.0 mm (0.91 in)	LEHC 003386
4x16.00 mm ² + 2 x (2x1.50 mm ²)	26.8 mm (1.06 in)	LEHC 003387

for flexible installation with high mechanical stress







Cable construction	
Conductor	Stranded bare copper wire acc. to IEC 60228 Cl. 5 and Cl. 6, wire identification power: black, white with numbers 1, 2, 3, GNYE, signal: 1st pair 5, 6, 2nd pair 7, 8
Core	Signal wires: twisted to pairs, both sides aluminised tape wrapped, braidings of tinned copper wires (covering \geq 85%); pairs and four wires twisted in layer with fillers in gaps and central filler
Shield	Shield braiding of tinned copper wires (covering ≥ 85 %)
Jacket	TPU orange acc. to RAL 2003

-	Hıg	h er	ıduı	ance	9

- Trailing applicable
- Very good EMC performance
- Flame retardant and self-extinguishing acc. to IEC 60332-1-2
- Oil resistant acc. to DIN VDE 0282 Part 10/HD 22.10
- Halogen free acc. to IEC 60754
- Also available as cable assembly

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Tec	hnica	al data

Technical data			
Nominal voltage	0.6 / 1 kV for power and 24 V for signal (DIN VDE),		
	1,000 V for power and signal (UL / CSA)		
Test voltage	4 kV 50 Hz AC (wires)		
Minimum bending	6 x outer diameter (single),		
radius allowed	12 x outer diameter (repeated)		
Maximum acceleration	5 m/s ² (16.40 ft/s ²)		
Process velocity	180 m/min (590.55 ft/min)		
Bendings	10,000,000 at ≥ 12 x outer diameter		
Torsion	≤± 30 °/m (≤± 3.28°/ft)		
Temperature range	-50°C to $+80^{\circ}\text{C}$ (-58°F to $+176^{\circ}\text{F}$) fixed installation,		
	-20 °C to $+60$ °C (-4 °F to $+140$ °F) repeated,		
	+ 150 °C (+ 302 °F) short-time (≤ 5 s)		

Dimensions*	Outer diameter	Order number
$4x0.75 \text{mm}^2 + 2x (2x0.34 \text{mm}^2)$	10.8 mm (0.43 in)	LEHC 004897
$4x1.00 \text{mm}^2 + 2x (2x0.75 \text{mm}^2)$	12.0 mm (0.47 in)	LEHC 003981
4x1.50 mm ² + 2x (2x0.75 mm ²)	12.5 mm (0.49 in)	LEHC 003982
$4x2.50 \mathrm{mm}^2 + 2x (2x0.75 \mathrm{mm}^2)$	13.8 mm (0.54 in)	LEHC 004898
4x2.50 mm ² + 2x (2x1.00 mm ²)	14.7 mm (0.58 in)	LEHC 004899
4x2.50 mm ² + 2x (2x1.50 mm ²)	15.0 mm (0.59 in)	LEHC 004866
4x4.00 mm ² + 2x (2x1.00 mm ²)	16.2 mm (0.64 in)	LEHC 004900
$4x4.00 \mathrm{mm^2} + (2x1.00 \mathrm{mm^2}) + (2x1.50 \mathrm{mm^2})$	16.4 mm (0.65 in)	LEHC 004901
4x4.00 mm ² + 2x (2x1.50 mm ²)	16.7 mm (0.66 in)	LEHC 004902
$4x6.00 \mathrm{mm^2} + (2x1.00 \mathrm{mm^2}) + (2x1.50 \mathrm{mm^2})$	18.2 mm (0.72 in)	LEHC 004903
4x6.00 mm ² + 2x (2x1.50 mm ²)	18.5 mm (0.73 in)	LEHC 004904
$4x10.00 \mathrm{mm^2} + (2x1.00 \mathrm{mm^2}) + (2x1.50 \mathrm{mm^2})$	21.6 mm (0.85 in)	LEHC 004905
4x10.00 mm ² + 2x (2x1.50 mm ²)	22.7 mm (0.90 in)	LEHC 004906
4x16.00 mm ² + 2x (2x1.50 mm ²)	24.6 mm (0.97 in)	LEHC 004907

Hybrid cables for Motion Control

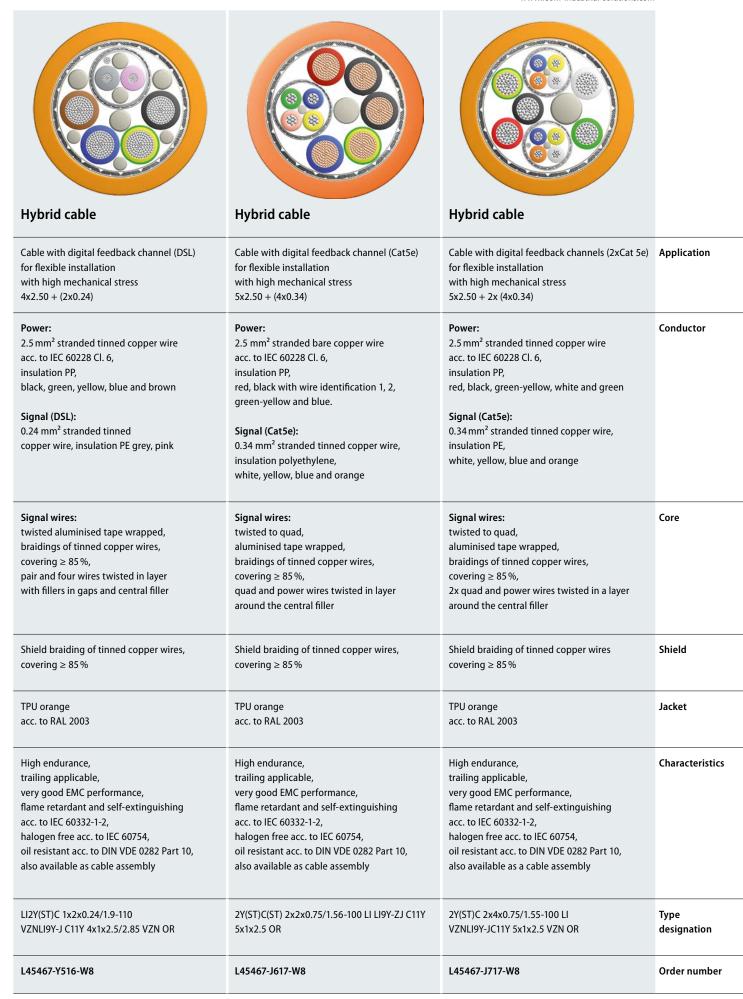


FieldLink MC hybrid cables reach new heights in cost efficiency and flexibility. The innovative design combines energy supply and data transfer in one single cable, thereby reducing wiring expenditures by up to 85 %.

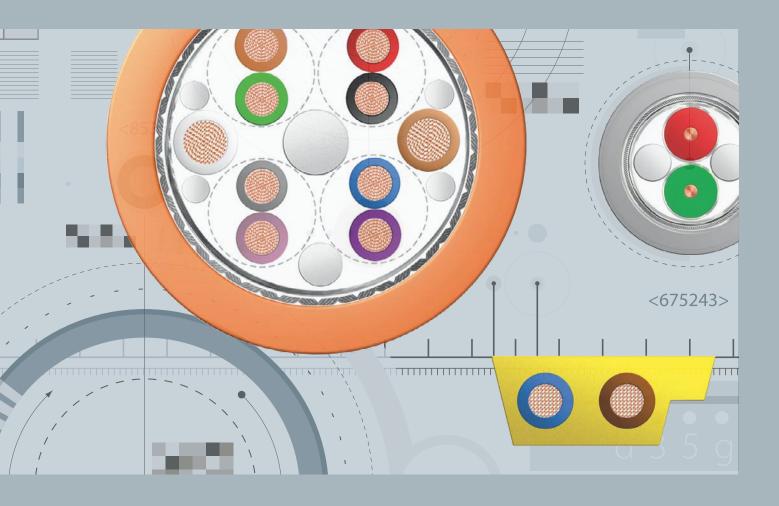
The cables withstand 5 up to 10 million bending cycles and significantly increases modularity in machines and systems.



Using our **product finder** you can find appropriate solutions for your application.



Technical information



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Type designations for copper cables

В	armour			
(2B)	two layers of steel tape; thickness of one steel tape in mm			
C	screen of copper wire braiding			
FE 90	insulation integrity 90 minutes			
FLI	flat cable with stranded conductor			
FR	improved flame retardant			
Н	insulation or sheath of halogen-free material			
J-	installation cable			
-J	grounded wire, green-yellow			
IMF	separate stranding element in metal foil or in metallised paper and sheath wire (e.g. pairs PIMF)			
KF	cold-proof implementation down to minus °C			
L	wires with bunched conductor > 0.2 mm ²			
LI	cord with stranded conductor < 0.2 mm ²			
NC	non corrosivity of combustion gases			
OE	oil-proof			
(ST)	electrostatic shield made of metal foil or plastic laminated metal foil			
VZN	tinned conductor			
W	corrugated steel sheath			
X	insulation, sheath or protective cover of cross-linked Polyvinylchloride (PVC)			
2X	insulation, sheath or protective cover of cross-linked Polyethylene (PE)			
11X	insulation, sheath or protective cover of cross-linked Thermoplastic Polyurethane (TPU)			
Y	insulation, sheath or protective cover of Polyvinylchloride (PVC)			
2Y	insulation, sheath or protective cover of Polyethylene (PE)			
9Y	insulation, sheath or protective cover of Polypropylene (PP)			
11Y	insulation, sheath or protective cover of Thermoplastic Polyurethane (TPU)			
12Y	insulation of Polyethylene Terephthalate			
99Y	insulation, sheath or protective cover of all other thermoplastics without VDE symbols			
02YS	insulation of cellular Polyethylene (PE) with additional skin of solid material (foam skin)			
02Y	insulation of cellular Polyethylene (PE)			
- Z	wires with printed numbers			

Colour code **DIN IEC 60757:**

ВК	black
BN	brown
RD	red
OG	orange
YE	yellow
GN	green
BU	blue
VT	violet
GY	grey
WH	white
PK	pink
TQ	turquoise
GD	gold
SR	silver

Example: PROFINET cable for permanent installation (see page 12)

Order no.: L45467-J16-B35

2Y Y (ST) C Y 2x2x0.64 / 1.5-100 GN Green outer jacket Jacket insulation, sheath or protective cover of Polyvinylchloride (PVC) Screen of copper wire braiding Electrostatic shield made of metal foil or plastic laminated metal foil Inner jacket of PVC Wire insulation of Polyethylen (PE)

Installation guidelines

Installation guidelines for flexible cables in energy tracking chains

Please abide by the following recommendations for LEONI cables used in energy tracking chains.

- **1.** In order to conserve the high-quality characteristics, storage should be in closed spaces under observance of the temperature thresholds correspondingly stated.
- **2.** To ensure easy installation under optimal mechanical conditions, cables should be stored at room temperature for at least 24 hours before use.
- **3.** Cables should be stored in cable drums until final installation. Repeated winding of the cables onto different reels should be avoided whenever possible.
- **4.** The choice of energy tracking chains must follow the characteristics of the cables in use.
- **5.** The bending radii of the cables must not fall short of the specified values.
- **6.** Installation of the cables in energy tracking chains must be torsion-free. Cables must never be pulled sideways from the drum or ring, but tangentially rolled off immedi ately before use. If necessary, lay or hang the cables out before use.
- 7. Within the energy tracking chains, the cables have to be loosely laid out side by side without friction. Freedom of movement must be ensured. Make sure there is free space amounting to at least 10 % of the cable diameter on all sides, without exceeding 50 % in width. For optimal adjustment, place single cables separated by fixed links. Placing cables on top of each other (i.e. without fixed links) should be avoided whenever possible. Cables of different outer diameters and conducting materials should be installed separately.

- **8.** In order to prevent cables from restricting each other's movement, vertically suspended energy tracking chains should allow for free space of at least 20 % of the cable diameter above and below the cable.
- 9. Cables within an energy tracking chain must retain freedom of movement in the longitudinal direction at all times. Use of fixations and/or guiderails is prohibited. No tensile force is to be effected in the radius.
- 10. In order to ensure the freedom of movement of the cores, cables must extensively be fixed by the outer jacket at both ends of the energy tracking chains. Movement up to the points of fixation, however, is prohibited. Proximity to the nearest pivot point of the chain is 20 x cable diameter at maximum.
- 11. After a short period of operation, it is imperative to verify proper cable adjustment (stretching during operation, contortion). Verification checks have to take place after a few completed cycles each. If necessary, return the cables to center position and readjust the cable-length at the entrainer. Make sure the cable does not fly out at the inner or outer radius. Cable adjustment must be rechecked after a few test runs and should be verified every six months.
- **12.** In the event of fracture or other damage to the energy tracking chain, all cables must be replaced. Permanent damage resulting from contortion, indentation or shear ing is to be expected.

These guidelines are based on field experience with LEONI cables; they are not grounds for demands of warranty and/or recourse. Please also refer to the installation guidelines provided by the manufacturer of the energy tracking chain.

Test centre

Ensuring long-lasting dynamic requirements









We are always investing in our device equipment to satisfy the needs of our customers. The long-lasting mobility of our cables is tested in various processes in order to prove their long service life.

Drag chain tests

Our test routes have different travel ranges, accelerations and travel speeds. Each test system can test up to 40 cables over the equivalent of several years. The longest traverse path measures 50 m.

Torsion tests

In different torsion and torsional bending machines, the cables are tested for twisting and traction around themselves. They are subjected to a torsional movement of up to +/- 360° in length from 0.3 to 1 meter.

Bending tests

In test systems with rolls for different bending radii, a test is performed to see whether the cable withstands frequent bending cycles. The rolls used have a diameter of 20 to 250 mm.

S-shaped bending test

The cable is fed across two bobbins in an s-shaped flex movement. As an option and as required, weights can be fitted to both ends. The line generates up to 12 cycles per minute.

To pass the flex test, the cable may not present any power failure between the cores.

> LEONI checks the quality of the cables in their in-house test centre. Discover the competence here.



The significance of UL and CSA certifications

The two organisations, UL and CSA International, are recognised in Canada and in the USA. They issue various test marks according to validity.

The test mark (UR) identifies products which are integrated as components in electrical equipment (recognised mark).

Approval only for Canada

Approval only for USA

Approval for Canada and USA

COULUS

COULUS

COULUS

COULUS

Before electrical products are allowed onto the North American market they have to be tested and certified as to their hazard potential in respect of combustibility, electric shock and – for certain equipment – electromagnetic compatibility.

To comply with product liability laws a manufacturer has to ensure by the testing and certification of his components that they fully satisfy national statutory requirements.

Certification for the USA:

Certifications have to be issued by a Nationally Recognized Testing Laboratory (NRTL). NRTL status is awarded by the Occupational Safety and Health Administration (OSHA).

- e.g. UL (Underwriters Laboratories)
 - CSA International (Canadian Standards Association)
 - ITSNA (Intertek Testing Service NA, Inc.)
 - TUV Rheinland of North America

Certification for Canada:

Certifications have to be issued by a qualification office recognised by the Standards Council of Canada (SCC).

- e.g. CSA International
 - UL
 - ITSNA

Appliance Wiring Material (AWM)

Appliance wiring material (AWM) is a recognised component. That means that it is used in UL Listed or Classified end products. AWM wires are intended as factory-installed or factoryprovided components of complete equipment. The final acceptance of the component depends on its installation and use in or with complete equipment submitted to UL.

Many different constructions of wires and cables make up the AWM category, including single- and multi-conductor types of a wide range of conductor sizes, insulation and jacket materials and uses. Each construction of wire is given a style number with a corresponding style page, used to describe the construction.

The style page includes temperature and voltage ratings, conductor size and material, insulation and jacket materials and thicknesses, shields or coverings and as well as the UL reference standard used to evaluate the wire.

The basic standard used to evaluate AWM is UL 758, the standard for Safety of Appliance Wiring Material. The Canadian standard for appliance wiring material is CSA C22.2 No. 210-11, Appliance Wiring Material Products. The UL Recognised Component Mark may be used on components certified by UL to both Canadian and U.S. requirements. LEONI has more than 700 styles in its procedure of authorised AWM styles.

Flame tests for AWM applications are described in UL 1581, UL 2556 and CSA C22.2 No. 03. Characteristic for these tests is the periodic exposure of the test specimen to flames and the disallowance of the ignition of cotton wool by dripping off glowing particles. The most severe flame test for single cables is the VW-1 test. Any style can be rated and marked VW-1 as long as it meets the requirements in the standard.

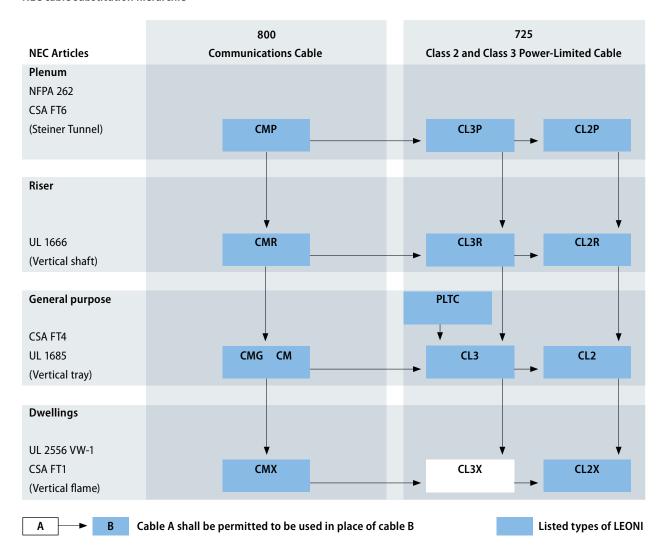
UL / CSA Single Cable Flame Tests

Name / class	Standard	Area of use	
VW-1 Vertical-Specimen Flame Test	UL 2556 Sec. 9.4	Special applications and "limited use" acc. to NEC	
FT1 Vertical Flame Test	UL 2556 Sec. 9.3 CSA C22.2 No. 03	AWM Class I / Class II (internal/external wiring)	
CFT Cable Flame Test	UL 1581 Sec. 1061	AWM Use II (external wiring) (formerly known as Page 95)	
H Horizontal Flame Test	UL 1581 Sec. 1090	AWM Use I (internal wiring) (formerly known as Page 31)	
FT2 Horizontal Flame Test	UL 2556 Sec. 9.1 CSA C22.2 No. 03	AWM Class I / Class II (internal/external wiring)	

UL listed cables types

for fixed wiring in buildings, factory wired equipment and for field wiring

NEC cable substitution hierarchie



Cable types	Use	NEC article	UL standard
CMP, CMR, CMG, CM, CMX	Communications cables	800	444
CL3P, CL2P, CL3R, CL2R, CL3, CL2, CL3X, CL2X	Class 2, Class 3 Remote-Control, signaling and power limited cables	725	13
PLTC	Power limited tray cables	725	13

National Electrical Code (NEC)

The NEC is published by the National Fire Protection Association (NFPA) to provide practical protection for persons and property from the risks of using electricity (see also www.nfpa.org). Instructions on how to use cables and wires in various areas (e.g. inside and outside buildings, factories and other premises) are set out in nine chapters. NEC type IDs are abbreviations consisting of a prefix and a suffix. The prefix describes the type of cable (e.g. CM = Communications metallic, CL3=class 3 Power Limited Circuit, OF = Optical Fibre). The suffix indicates the type of mandatory flame test and the area of use (e.g. P = Plenum, R = Riser, X = Limited Use).

Plenum

Cables which are allowed to be used without additional protection in ducts and horizontal spaces above suspended ceilings plenums are called Plenum Cable or Horizontal Cable. The requirements imposed on these cables for "low smoke" and "low flame spread" are very severe. To comply with the NEC, a plenum cable has to pass the Steiner Tunnel flame test in accordance with NFPA 262 FT6. The type ID ends with a P.

Riser

Cables which are installed in risers (vertical shafts) or other cavities linking at least two storeys are called riser cables or backbone cables. Requirements imposed on fire safety are less severe than for plenum cables. A riser cable has to pass the riser flame test in accordance with UL 1666. Its type ID ends with an R.

General purpose

Cables used in areas of buildings which are neither plenums or risers are called general purpose cables. As a minimum requirement they have to pass the vertical tray flame test in accordance with UL 1685 Sec. 4 - UL-version (no ID letter issued). Cables which pass the vertical tray FT 4 test in accordance to UL 1685, Sec. 12 - CSA-version have a G at the end of their ID code.

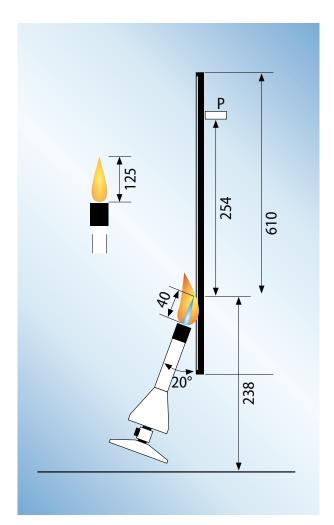
Dwelling

These types of cable are for limited use inside dwellings. They are identified by the letter X and are required to pass at least the vertical wire flame test VW-1 according to UL 2556. UL listed cables are marked with the NEC type ID which corresponds to the respective UL standard.



UL single cable flame tests

UL 2556 Sec.9.3 FT1 / Sec.9.4 VW-1 / UL 1581 Sec.1061 Cable Flame



Test set-up:

The cable is fixed vertically and fitted with a paper indicator flag (P, 10×20 mm). A Tirrill burner (modified Bunsen burner), fixed at an angle of 20° to the vertical, is used to apply the flame.

Flame temperature: Determined by the specific setting of the Tirrill burner flame. The power amounts to 500 W.

Test duration:

Sec. 9.3: 5 cycles of flame applied for 15 s with a break of 15 s.

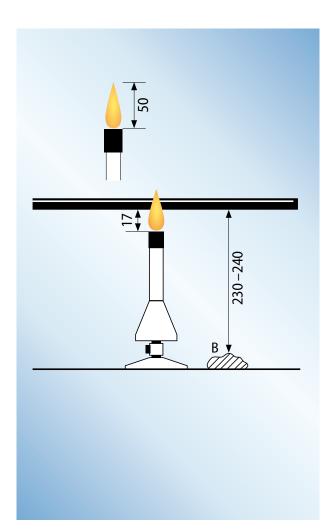
Sec. 9.4: 5 cycles of flame applied for 15 s with a break of 15 s and a maximum break of 60 s.

Sec. 1061: 3 cycles of flame applied for 60 s with a break of 30 s.

Compliance criteria:

The sample may continue to burn for a maximum of 60 s after the flame is removed and the paper indicator flag (P) can be carbonised at a maximum of 25 %. Any glowing or flaming material dripping off must not ignite the cotton wool (B) (does not apply to the FT1 test)

UL1581 Sec.1090 H / UL2556 Sec.9.1 FT2



Test set-up:

The cable is fixed horizontally with a Tirrill burner flame applied vertically (for the FT2 test the burner is angled 20° from the vertical). The cotton wool (B) is laid out next to the burner.

Flame temperature:

Determined by the specific setting of the Tirrill burner flame.

Test duration:

30 sec

Compliance criteria:

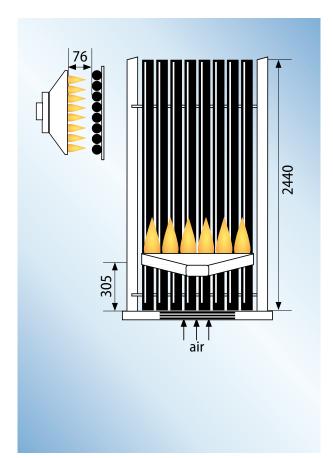
Any glowing or flaming material dripping off must not ignite the cotton wool (B).

Sec. 1090: The flame propagation speed must not exceed

Sec. 9.1: The length of the carbonised part may not exceed

UL large scale flame tests

UL 1685 FT4 Test / IEEE 1202 - CSA method



Test set-up:

The cables are fixed in several layers to a ladder (quantity depends on the cable diameter). The length of each specimen is 2.44 m (8 ft). Cables with a diameter < 13 mm may be fixed to the ladder in bunches. The burner is angled 20° from the horizontal.

Flame temperature:

Determined by the specific volumes of propane and air.

The power amounts to 20.5 kW (70,000 Btu/hr).

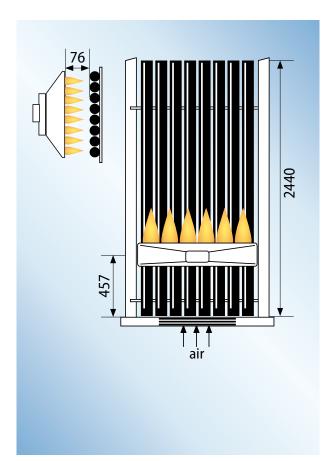
Test duration:

20 minutes (2 test runs)

Compliance criteria:

The cable damage height shall be less than 1.50 m (4 ft 11 in) when measured from the lower edge of the burner surface.

UL 1685 Vertical Tray Test – UL method



Test set-up:

One layer of cables is fixed to a ladder (quantity depends on the cable diameter). The length of each specimen is 2.44 m (8 ft).

Flame temperature:

Determined by the specific volumes of propane and air. The power amounts to 20.5 kW (70,000 Btu/hr).

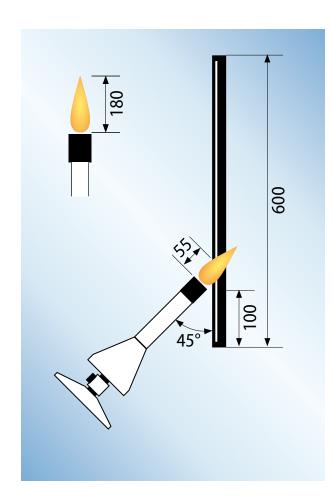
Test duration:

20 minutes (2 test runs)

Compliance criteria:

The cable damage height shall be less than 2.44 m (8 ft) when measured from the bottom of the cable tray.

IEC single and large scale flame tests



IEC 60332-1-2 / EN 60332-1-2 / VG 95218-2 Method 1 / BS 4066 Part 1

Test set-up:

The single cable to be tested is fixed vertically and exposed to a Bunsen burner flame at a 45° angle to the vertical. Test apparatus according to IEC/EN 60332-1-1

Flame temperature:

Determined by the specified setting of the Bunsen burner flame.

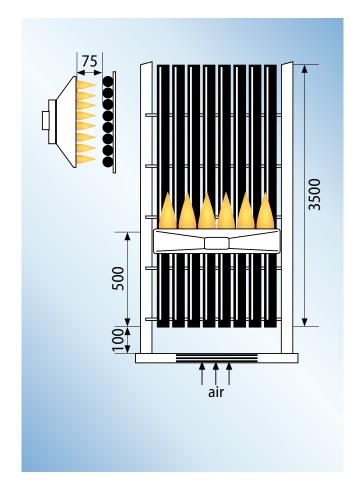
Test duration:

Cable with a diameter of ≤ 25 mm: 60 sec

Cable with a diameter of $25 < D \le 50$ mm: 120 sec

Compliance criteria:

The fire damage must end at least 50 mm below the upper fixing clamp. The cable must be self-extinguishing.



IEC 60332-3/EN 50266-2

Test set-up:

The cables are fixed to a ladder, close together or at a distance depending on the type of fire. The cables may be fixed in several layers.

Flame temperature:

Determined by the specified volume of propane and air.

Test duration:

Part 21: Category A F/R only for special applications

Part 22: Category A (7 I flammable material/m): 40 min

Part 23: Category B (3.5 I flammable material/m): 40 min

Part 24: Category C (1.5 I flammable material/m): 20 min

Part 25: Category D (0.5 I flammable material/m): 20 min

Compliance criteria:

Fire damage to the cable may be visible for a maximum of 2.5 m from the bottom of the burner to the top.

Quality and environment









LEONI quality management

LEONI's process oriented quality management is certified globally to ISO 9001 standard. With standardised process diagrams and process descriptions in our management handbook as well as process instructions, we ensure that precautionary quality assurance methods are used in all phases of production and that process as well as product quality is systematically improved. With forward quality planning during product and process development, testing tool capability combined with SPC, we monitor and optimise the entire value chain from goods receiving to production and through to delivery of our products to the customer. In our quality philosophy, documented in LEONI's quality policy and the quality targets based on the policy, customer satisfaction, delivery reliability and error avoidance have thus always had top priority.

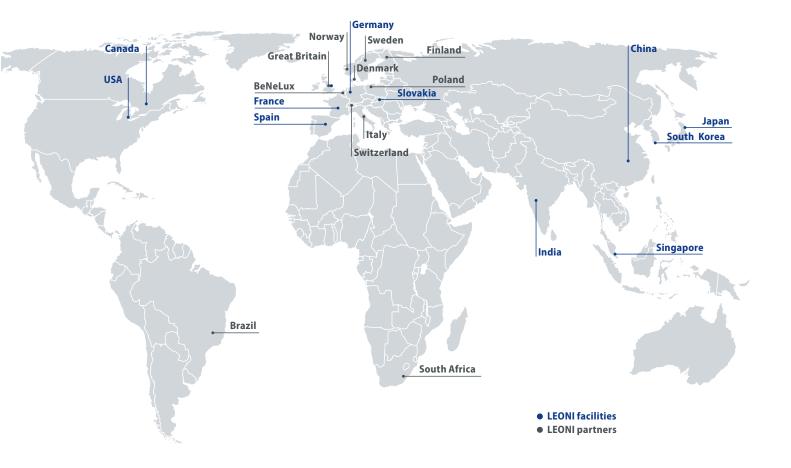
LEONI environmental management

LEONI considers thinking and acting in an environmentally aware manner to be among the factors that point the way to successful growth in the future.

Our environmental system certified to the DIN EN ISO 14001:2004 standard provides all LEONI facilities with the means to systematically save natural resources. Consistent implementation of LEONI's environmental policy and the environmental targets based on it means that, at all facilities, there is continual reduction in energy and water consumption, emissions and waste as well as that our staff and suppliers are sensitised to environmental protection concerns.

Furthermore, as early as the product and process design stage, we take into account environmentally friendly technologies to develop and manufacture products that are ecologically compatible on a lasting basis. That our product range also includes lead-free and halogen-free insulation and jacket compounds goes without saying.

Industrial expertise worldwide



LEONI facilities



LEONI elocab GmbH

LEONI HighTemp Solutions GmbH

LEONI Kabel GmbH

LEONI Special Cables GmbH (Bruchsal)

LEONI protec cable systems

LEONI Special Cables GmbH (Friesoythe)

France

LEONI CIA Cable Systems S.A.S.

Great Britain

LEONI Tailor-Made Cable UK Ltd.

Spain

LEONI Systems Spain S.L.

Slovakia

LEONI Slovakia spol. s.r.o.

India

LEONI Cable Solutions (India) Pvt. Ltd.

China

LEONI Cable (China) Co., Ltd.

Japan

LEONI Wire & Cable Solutions Japan K.K.

Singapore

LEONI (SEA) Pte. Ltd

South Korea

LEONI Wiring Systems Korea, Inc.



Canada

LEONI Elocab Ltd.



USA

LEONI Engineering Products & Services Inc.



You can find the contact details of our international partners on www.leoni-industrial-solutions.com

Find out more

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www.leoni-industrial-solutions.com

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